

# ARO-Flo Series

*Filters, regulators, and lubricators*



## ARO-Flo Series

For more than 100 years, Ingersoll Rand ARO has been an industry leader in the design and manufacture of compressors, pneumatic tools, and air preparation equipment. Clean air is a key ingredient that enables effective and efficient operation of tools, equipment, and machinery in almost every industry. As such, the use of air preparation devices, such as filters, regulators, and lubricators (FRLs) is an excellent means of keeping your air supply in top condition, as well as enabling your tools and equipment to operate at their peak performance. The new ARO-Flo Series FRLs continue the tradition of offering premium products for your operation, and also raises the bar in the industry for safety, flow performance, and modularity.

### Safety:

Providing safe tools and equipment is our top priority. ARO-Flo Series FRLs are designed with integrated safety features such as locking bowls and clear multilingual markings. Accessories such as lockout valves, check valves, and soft-start valves allow the air supply to be safely managed and controlled.



### Performance:

ARO-Flo Series FRLs set the standard for flow performance. Simply put, air flows better through ARO-Flo filters, regulators, and lubricators than almost any other other air filtration device. This means less air is choked during the air preparation process, and your equipment can perform at its peak performance.

### Modularity:

All ARO-Flo accessories are designed to integrate with each other within each size range. From pipe adapters to T-brackets, your complete FRL assembly and its individual components can be easily, safely, and quickly assembled or disassembled with a minimum of tools — no fuss or complications, even with fixed piping.

## Best in class

The following regulators were put through head-to-head tests to determine how they compare with the new ARO-Flo Series.

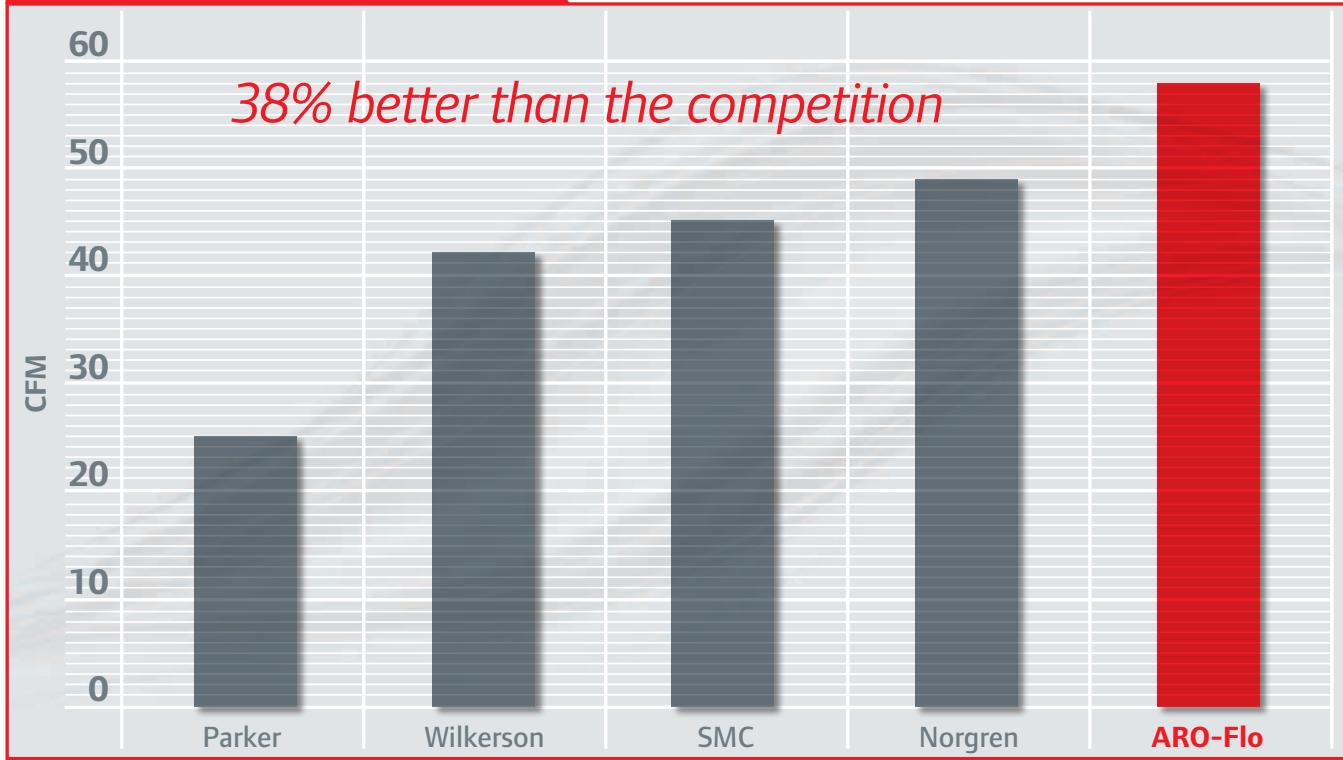
Manufacturer	Model Number	Flow Rate
Parker	14R118F	27 cfm
Wilkerson®	R08-02-FOGO	44 cfm
SMC®	AR20-N02E-Z	48 cfm
Norgren	R72G-2AK-RMG	51 cfm
<b>ARO-Flo</b>	<b>R37121-620</b>	<b>59 cfm</b>

How did we do? On average, the ARO-Flo 1/4" 1000 Series regulator flowed 38 percent better than the competition. All regulators were tested under the same conditions, and all units were new — right out of the box.



R37121-620

### 1/4" Regulator — Flow Test



Test parameters: 100 psi inlet pressure, 90 psi set pressure, and 33 psi drop

This is not the largest 1/4" regulator in the ARO-Flo Series, but rather the smallest. How did we do it? We designed the ARO-Flo Series from the ground up to allow air to pass through the units with a minimum of flow loss. The bottom line: If you want superior flow in your application, you can't miss with the new ARO-Flo Series.

To obtain the actual test report, email your request to [arowebleads.com](mailto:arowebleads.com).

## Features and benefits

By utilizing a modular lockout valve the user can close off the downstream air supply for maintenance and pressure isolation. Units are threaded for direct plumbing or can be installed in the modular arrangement.

Optional filter life indicator works off of pressure differential to show a visible alert when the filter needs replacement. 2000 and 3000 Series only.

A T-bracket wall mount is standard on all combo units.

The settable gauge fan is a visual reference that allows the user to display the specific pressure range that is needed for their application.



Use of modular threaded pipe adapters allow for ease of service by allowing a unit to be quickly removed from the air line. Adapters can be used to pipe different thread sizes in the plumbing setup.

The ARO soft-start valve allows system pressure to build gradually, protecting downstream equipment and creating a safer start-up condition.

A panel nut is standard on all individual ARO-Flo regulators and piggybacks. Must be ordered separately on combination units.

### Spares and Accessories

See our accessories catalog or go to our Web site for the complete selection of accessories for your application.



Refurb kits  
104302



Mounting brackets  
104409



Replacement parts  
104338



Pressure switch  
104415



1000 Series		<b>1000 Series</b> 1/8" and 1/4" Ports <b>Max flow:</b> 59 scfm <b>Series size:</b> Miniature <b>Page:</b> 8
1500 Series		<b>1500 Series</b> 1/4" and 3/8" Ports <b>Max flow:</b> 113 scfm <b>Series size:</b> Compact <b>Page:</b> 18
2000 Series		<b>2000 Series</b> 3/8", 1/2", and 3/4" Ports <b>Max flow:</b> 222 scfm <b>Series size:</b> Standard <b>Page:</b> 28
3000 Series		<b>3000 Series</b> 3/4" and 1" Ports <b>Max flow:</b> 368 scfm <b>Series size:</b> Heavy-Duty <b>Page:</b> 38
Super-Duty Series		<b>Super-Duty Series</b> 1", 1-1/4", 1-1/2", 2" and 3" Ports <b>Max flow:</b> 1,770 scfm <b>Series size:</b> Super-Duty <b>Page:</b> 48
Specialty Items		<b>Specialty Items</b> 1/8", 1/4", 3/8", 1/2", and 3/4" Ports <b>Specialty line</b> <b>Page:</b> 56

# Overview

## Filters

ARO-Flo compressed air filters are designed to remove airborne solid and liquid contaminants. Filters can be ordered with different elements, including coalescing models which are capable of removing oil aerosols and particles down to 0.3 micron. Standard filters are sold with 5-micron elements; 40-micron elements can be purchased and installed separately.



## Regulators

Air line regulators provide controlled, consistent air pressure as required for specific pneumatic equipment connected to the air system. All ARO-Flo regulators are offered with a standard adjustment range of 0 – 140 psig (0 – 9.6 barg). Alternative spring ranges are offered for easy conversion to suit different requirements. Non-relieving regulators are offered for applications where the venting of downstream overpressure is undesirable.



## Lubricators

ARO-Flo mist-type lubricators help ensure that pneumatic devices receive the required lubrication to maintain peak performance, reduce wear, and prolong service life. They are designed to provide the correct amount of oil required for most general applications in a pneumatic system, delivering a constant ratio of oil to air flow. Precise oil feed adjustment sets the proper oil drip rate. Lubricators should be installed close to the downstream application to ensure effective distribution of oil.



## Piggyback Filters / Regulators

Filter-regulators, or "piggybacks," combine the functions of both a filter and regulator. Piggybacks are compact and most effective when space is a constraint. Piggybacks can be ordered with different filter elements and can be modified with different springs, depending on the filtration and air regulating requirements.



## Combinations

Filters, regulators, lubricators, and piggybacks can be combined together to form combinations. They are typically strung together in the F+R+L arrangement (three-piece combo) and F/R+L (two-piece combo) arrangement, although other configurations are also used depending on application needs. ARO-Flo combination FRLs are easily assembled using modular spacer kits. Panel nuts not included with units. Must be ordered separately.



## Selection

When selecting an FRL or individual filter, regulator and lubricator units, the air consumption of the tools or equipment to be serviced should be correlated with the flow capacity of the FRL. **ARO Filters, Regulators and Lubricators are designed to flow in excess of that indicated in the maximum recommended flow table shown below.** This table gives recommended flows for pipe sizes at listed pressures and should be used as a guide in sizing piping and equipment for compressed air systems.

### Maximum recommended air flow (scfm) thru ANSI standard weight Schedule 40 pipe

Applied Pressure PSIG	Nominal Standard Pipe Size — Inches										
	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"
5	0.5	1.2	2.7	4.9	6.6	13	27	40	80	135	240
10	0.8	1.7	3.9	7.7	11.0	21	44	64	125	200	370
20	1.3	3.0	6.6	13.0	18.5	35	75	110	215	350	600
40	2.5	5.5	12.0	23.0	34.0	62	135	200	385	640	1100
60	3.5	8.0	18.0	34.0	50.0	93	195	290	560	900	1600
80	4.7	10.5	23.0	44.0	65.0	120	255	380	720	1200	2100
100	5.8	13.0	29.0	54.0	80.0	150	315	470	900	1450	2600
150	8.6	20.0	41.0	80.0	115	220	460	680	1350	2200	3900
200	11.5	26.0	58.0	108.0	155.0	290	620	910	1750	2800	5000
250	14.5	33.0	73.0	135.0	200	370	770	1150	2200	3500	6100

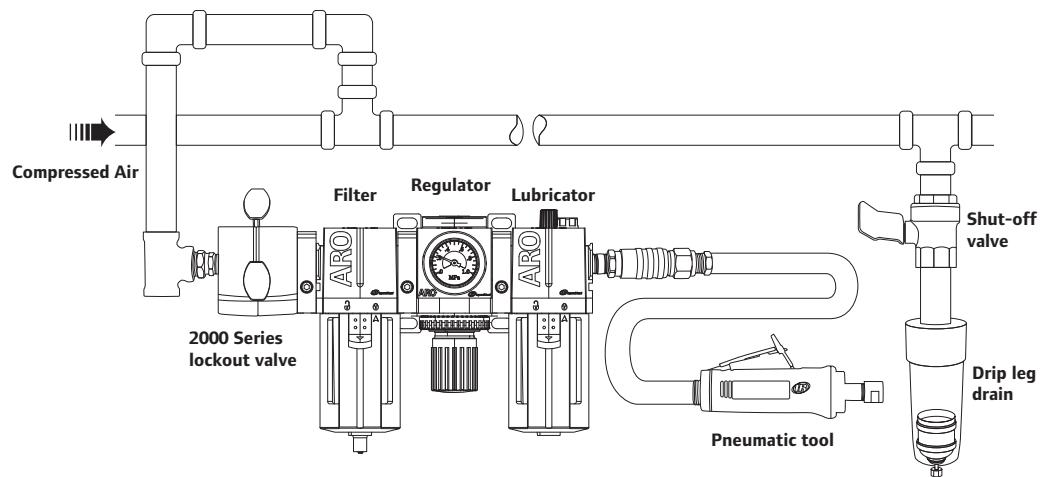
The flow values in the chart above are based upon a pressure drop ( $\Delta P$ ) as set forth in the following schedule:

Pressure Drop ( $\Delta P$ ) per 100 ft. of Pipe	Pipe Size — Inches
10% of Applied Pressure	1/8, 1/4, 3/8, 1/2
5% of Applied Pressure	3/4, 1, 1-1/4, 1-1/2, 2, 2-1/2, 3

## Installation

The filter, regulator and lubricator should be installed in the order shown in the illustration below. If a coalescing filter is required, it should be installed downstream from a standard filter. Individual take-off lines to the FRL and air tool or equipment should be from the top of the compressed air line. Make sure that air flow markings are followed for proper flow direction through the FRL units.

To trap and expel water, sludge and other contaminants which may collect on the bottom of the air line, a drip leg drain should be used. Drip leg drains should be installed at low points in the piping system and at the far end of the distribution system.

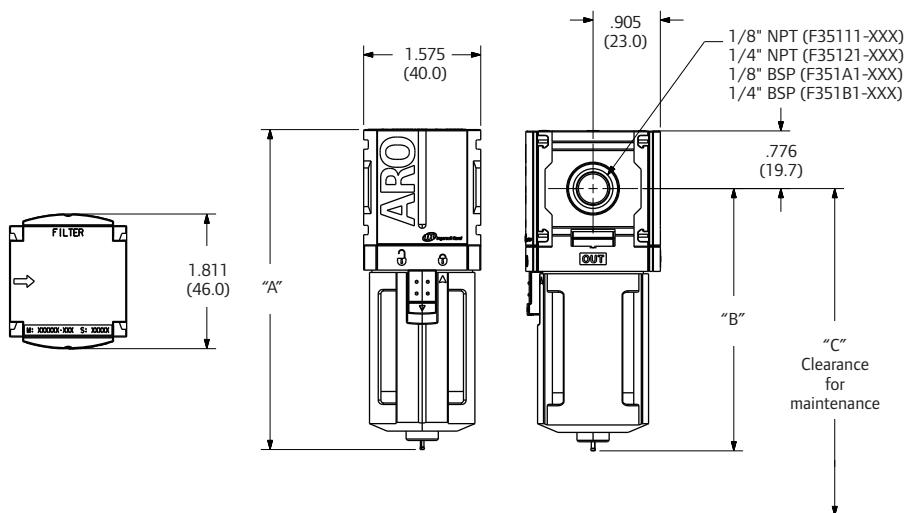


# 1000 Series filters

1/8" and 1/4" Ports

Technical data	
<b>Polycarbonate bowl</b>	Polycarbonate
<b>Polycarbonate bowl guard</b>	Nylon
<b>Metal bowl</b>	Aluminum
<b>Filter body</b>	Aluminum
<b>Manual drain</b>	Brass + nitrile
<b>Auto drain</b>	Acetal
<b>Standard filter</b>	Polyethylene
<b>Coalescing filter</b>	HEPA paper + felt
<b>Seals</b>	Nitrile
<b>Filter baffle</b>	Acetal
	<b>POLYCARBONATE BOWL</b> <b>METAL BOWL</b>
<b>Max inlet pressure (psi)</b>	150      250
<b>Temperature range (F)</b>	23 – 125      23 – 175
<b>Bowl cap — manual drain (oz)</b>	0.5      0.4
<b>Bowl cap — auto drain (oz)</b>	0.7      0.7
<b>Bowl cap — coal manual drain</b>	0.3
<b>Bowl cap — coal auto drain</b>	0.5
<b>*Flow capacity — 1/8" port</b>	38 scfm
<b>*Flow capacity — 1/4" port</b>	49 scfm

\*Inlet pressure 90 psi (6.2 bar) with 10 psi drop (0.7 bar)



MODELS	A (MM)	B (MM)	C (MM)	BOWL OPTION	DRAIN OPTION
F351X1-XX0	4.303 (109.3)	3.528 (89.6)	5.102 (129.6)	N/A	MANUAL
F351X1-X01	5.016 (127.4)	4.240 (107.7)	5.815 (147.7)	POLYCARBONATE W/ GUARD	AUTOMATIC
F351X1-X21	4.992 (126.8)	4.217 (107.1)	5.791 (147.1)	METAL	AUTOMATIC

## How to order

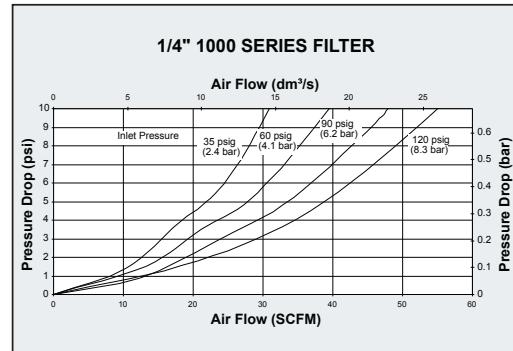
To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.

Port size	Base model		
1/8"	F351 1 1-X X X		
1/4"	F351 2 1-X X X		
		<b>Note:</b> Some menu combinations not available. Please consult price book to verify. Popular options are shown in red below.	
Thread type	Filter element	Bowl option	Drain option
1 1/8" NPT	3 0.3-Micron coalescing	0 Polycarbonate w/ guard	0 Manual
2 1/4" NPT	4 5 micron	2 Metal	1 Automatic
A 1/8" BSP			
B 1/4" BSP			

## Popular configurations

Port size NPT	Filter type	Bowl cap (oz)	Element (microns)	Model
<b>MANUAL DRAIN • METAL BOWL</b>				
1/8"	Coalescing	0.3	0.3	F35111-320
1/8"	Standard	0.4	5	F35111-420
1/4"	Coalescing	0.3	0.3	F35121-320
1/4"	Standard	0.4	5	F35121-420
<b>MANUAL DRAIN • POLYCARBONATE BOWL W/ GUARD</b>				
1/8"	Coalescing	0.3	0.3	F35111-300
1/8"	Standard	0.5	5	F35111-400
1/4"	Coalescing	0.3	0.3	F35121-300
1/4"	Standard	0.5	5	F35121-400
<b>AUTO DRAIN • METAL BOWL</b>				
1/8"	Coalescing	0.5	0.3	F35111-321
1/8"	Standard	0.7	5	F35111-421
1/4"	Coalescing	0.5	0.3	F35121-321
1/4"	Standard	0.7	5	F35121-421
<b>AUTO DRAIN • POLYCARBONATE BOWL W/ GUARD</b>				
1/8"	Coalescing	0.5	0.3	F35111-301
1/8"	Standard	0.7	5	F35111-401
1/4"	Coalescing	0.5	0.3	F35121-301
1/4"	Standard	0.7	5	F35121-401

## 1/4" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104293	Replacement auto drain*
104294	Replacement manual drain
104295	5-Micron element
104296	40-Micron element
104297	0.3-Micron element
104298	Poly bowl, manual drain
104299	Poly bowl, auto drain
104300	Metal bowl, manual drain
104301	Metal bowl, auto drain
104468	Filter bowl service kit (O-ring)
104459	Coalescing filter bowl, manual drain
104460	Coalescing filter bowl, auto drain

\* Replacement auto drains can only be used with auto drain bowls.

## Accessories

See page 65 for details

MODEL	DESCRIPTION
104390-1	1/8" NPT lockout valve
104390-2	1/4" NPT lockout valve
104394	Modular clamp
104474-1	1/8" NPT pipe adapter
104474-2	1/4" NPT pipe adapter
104477-1	1/8" Check valve
104477-2	1/4" Check valve
104399	T-type wall mount
104407	C-type wall mount
104411-1-1	1/8" x 1/8" Manifold block
104411-2-2	1/4" x 1/4" Manifold block



Web site: [ingersollrandproducts.com](http://ingersollrandproducts.com)

# 1000 Series regulators

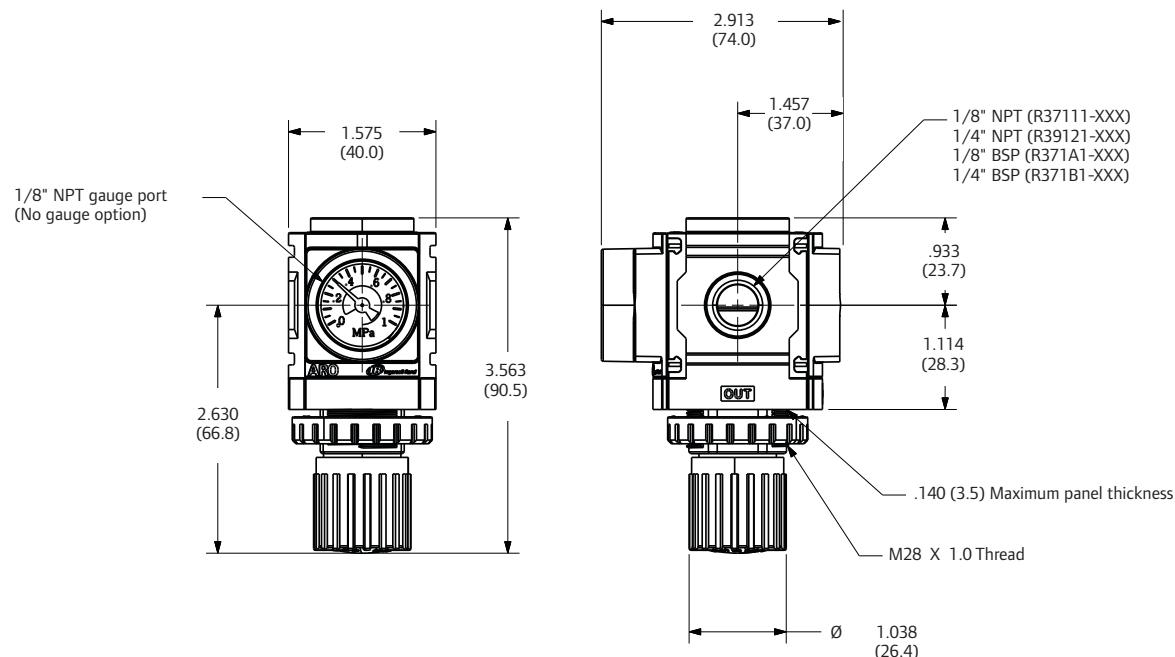
1/8" and 1/4" Ports

Technical data	
<b>Diaphragm</b>	Nitrile + acetal
<b>Regulator body</b>	Aluminum
<b>Regulator valve</b>	Brass + nitrile
<b>Regulator springs</b>	Steel
<b>Gauge cover</b>	Nylon + polycarbonate
<b>Regulator knob</b>	Acetal
<b>O-rings</b>	Nitrile
<b>Max inlet pressure (psi)</b>	250
<b>Temperature range (F)</b>	23 – 140
<b>Spring range options (psi)</b>	0 – 30
	0 – 60
	0 – 140
<b>Gauge port</b>	1/8"
<b>Flow capacity — 1/8" port*</b>	45 scfm
<b>Flow capacity — 1/4" port*</b>	59 scfm

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Panel nut comes standard on all individual regulator units



## How to order

To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.

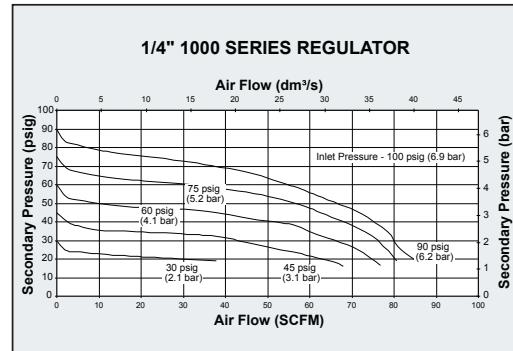
Port size	Base model			
1/8" - R371	1 1 - X X X			
1/4" - R371	2 1 - X X X			
		<b>Note:</b> Some menu combinations not available. Please consult price book to verify. Popular options are shown in red below.		
Thread type	Pressure range PSIG	Relieving option	Control option	
1 1/8" NPT	1 0 - 140 (no gauge)	0 Relieving	0 Standard knob	
2 1/4" NPT	2 0 - 60 (no gauge)	2 Non-relieving		
A 1/8" BSP	4 0 - 30 (no gauge)			
B 1/4" BSP	6 0 - 140 w/ flush-mount gauge			

## Popular configurations

Port size NPT	Pressure range psi	Gauge	Model
<b>RELIEVING • STANDARD KNOB CONTROL</b>			
1/8"	0 - 30	No gauge	R37111-400
1/8"	0 - 60	No gauge	R37111-200
1/8"	0 - 140	No gauge	R37111-100
1/8"	0 - 140	Flush-mount gauge	R37111-600
1/4"	0 - 30	No gauge	R37121-400
1/4"	0 - 60	No gauge	R37121-200
1/4"	0 - 140	No gauge	R37121-100
1/4"	0 - 140	Flush-mount gauge	R37121-600
<b>NON-RELIEVING • STANDARD KNOB CONTROL</b>			
1/8"	0 - 30	No gauge	R37111-420
1/8"	0 - 60	No gauge	R37111-220
1/8"	0 - 140	No gauge	R37111-120
1/8"	0 - 140	Flush-mount gauge	R37111-620
1/4"	0 - 30	No gauge	R37121-420
1/4"	0 - 60	No gauge	R37121-220
1/4"	0 - 140	No gauge	R37121-120
1/4"	0 - 140	Flush-mount gauge	R37121-620

Adjustment range can exceed spring rating on 0-30 psi and 0-60 psi regulators. The working range of the adjustment knob is designed to permit outlet pressures beyond the spring ratings in the 0-30psi and 0-60psi models. The adjustment knob is not designed to be a pressure limiting device. Limiting devices may be obtained only by special design. For optimal performance, regulators should not be set to ranges outside the specified spring range.

## 1/4" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104302	Regulator service kit (relieving)
104303	Regulator service kit (non-relieving)
104304	Tamper kit
104305	0 - 30 psi Spring
104306	0 - 60 psi Spring
104307	0 - 140 psi Spring
104310	0 - 140 psi Gauge flush mount

## Accessories

See page 65 for details

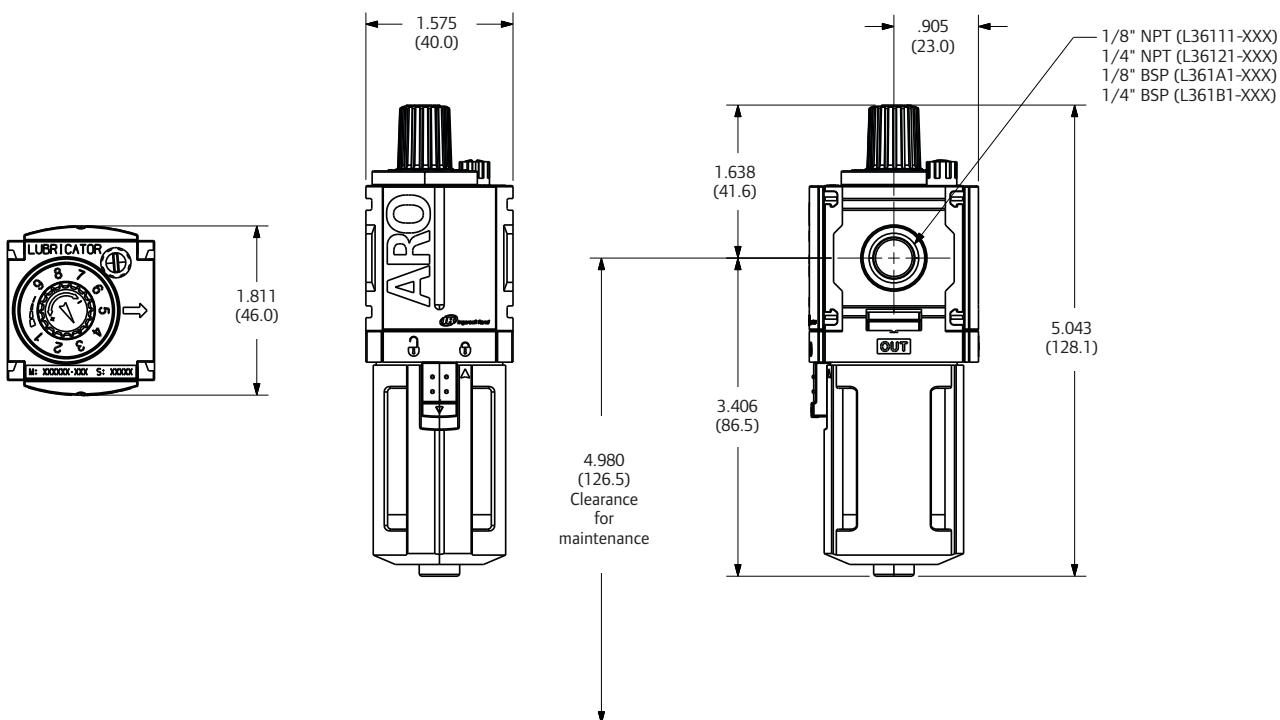
MODEL	DESCRIPTION
104390-1	1/8" NPT lockout valve
104390-2	1/4" NPT lockout valve
104394	Modular clamp
104474-1	1/8" NPT pipe adapter
104474-2	1/4" NPT pipe adapter
104477-1	1/8" Check valve
104477-2	1/4" Check valve
104399	T-type wall mount
104403	L-type wall mount
104407	C-type wall mount
104411-1-1	1/8" x 1/8" Manifold block
104411-2-2	1/4" x 1/4" Manifold block
104416	Panel nut
104467	Gauge port block

# 1000 Series lubricators

1/8" and 1/4" Ports

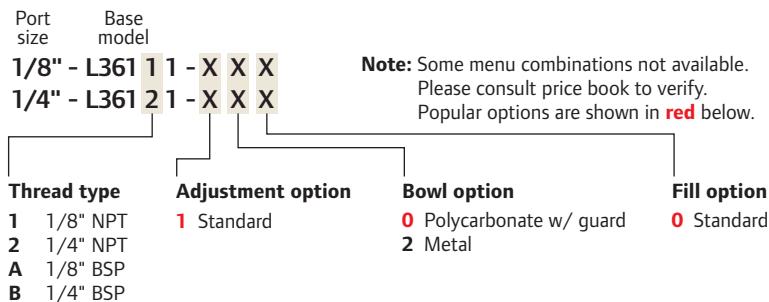
Technical data		
Lubricator body	Aluminum	
Lubricator sight dome	Nylon	
Lubricator inlet tube	Urethane	
Seals	Nitrile	
	POLYCARBONATE BOWL	METAL BOWL
Max inlet pressure (psi)	150	250
Temperature range (F)	23 – 125	23 – 175
Bowl capacity (oz)	0.6	0.7
Flow capacity — 1/8" Port*	32 scfm	
Flow capacity — 1/4" Port*	51 scfm	

\*Inlet pressure 90 psi (6.2 bar) with 7 psi drop (0.5 bar)



## How to order

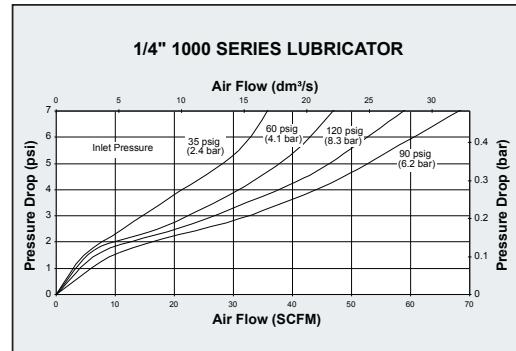
To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.



## Popular configurations

Port size NPT	Adjustment option	Bowl cap (oz)	Fill option	Model
<b>METAL BOWL</b>				
1/8"	Standard	0.7	Standard	L36111-120
1/4"	Standard	0.7	Standard	L36121-120
<b>POLYCARBONATE BOWL W/ GUARD</b>				
1/8"	Standard	0.6	Standard	L36111-100
1/4"	Standard	0.6	Standard	L36121-100

## 1/4" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104311	Polycarbonate bowl w/ guard
104312	Metal bowl
104313	Lubricator bowl service kit
104314	Sight dome repair kit

## Accessories

See page 65 for details

MODEL	DESCRIPTION
104390-1	1/8" NPT lockout valve
104390-2	1/4" NPT lockout valve
104394	Modular clamp
104474-1	1/8" NPT pipe adapter
104474-2	1/4" NPT pipe adapter
104477-1	1/8" Check valve
104477-2	1/4" Check valve
104399	T-type wall mount
104403	L-type wall mount
104407	C-type wall mount
104411-1-1	1/8" x 1/8" Manifold block
104411-2-2	1/4" x 1/4" Manifold block

# 1000 Series piggyback filters / regulators

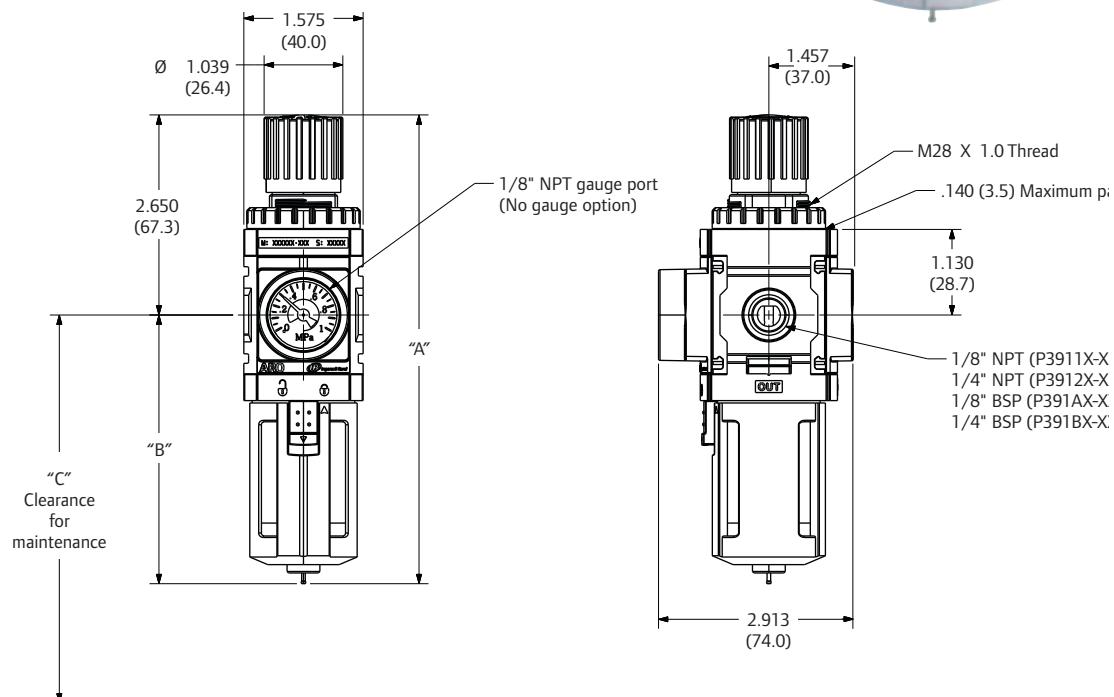
1/8" and 1/4" Ports

Technical data		
	POLYCARBONATE BOWL	METAL BOWL
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Spring range options (psi)</b>	0 – 30	
	0 – 60	
	0 – 140	
<b>Bowl cap — manual drain (oz)</b>	0.5	0.4
<b>Bowl cap — auto drain (oz)</b>	0.7	0.7
<b>Gauge port</b>	1/8"	
<b>Flow capacity — 1/8" port*</b>	43 scfm	
<b>Flow capacity — 1/4" port*</b>	47 scfm	

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Panel nut comes standard on all individual piggyback units



MODELS	A (MM)	B (MM)	C (MM)	DRAIN OPTION
P391XX-XX0	6.197 (157.4)	3.547 (90.1)	5.122 (130.1)	MANUAL
P391XX-XX4	6.890 (175.0)	4.240 (107.7)	5.815 (147.7)	AUTOMATIC

## How to order

To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.

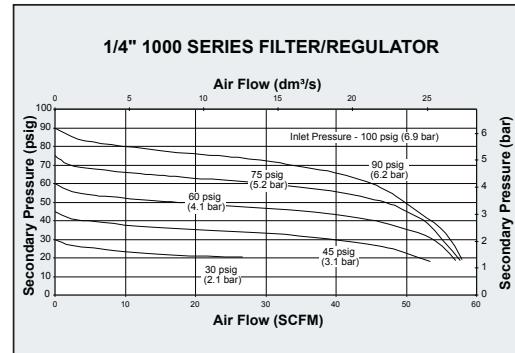
Port size	Base model		
1/8" - P391	1 X - X X X	<b>Note:</b> Some menu combinations not available. Please consult price book to verify. Popular options are shown in red below.	
Filter element	Pressure range PSIG	Relieving bowl option	Control / drain option
4 5-Micron	1 0 - 140 (no gauge) 2 0 - 60 (no gauge) 4 0 - 30 (no gauge) 6 0 - 140 w/ flush-mount gauge	0 Relieving / poly w/ guard 2 Relieving / metal	0 Standard knob / manual 4 Standard knob / automatic
Thread type			
1 1/8" NPT 2 1/4" NPT A 1/8" BSP B 1/4" BSP			

## Popular configurations

Port size NPT	Drain	Spring range psi	w/ Gauge	Model
<b>5 MICRON • POLYCARBONATE BOWL • RELIEVING</b>				
1/8"	Manual	0 - 140	No	P39114-100
1/8"	Manual	0 - 60	No	P39114-200
1/8"	Manual	0 - 30	No	P39114-400
1/8"	Manual	0 - 140	Yes	P39114-600
1/8"	Auto	0 - 60	No	P39114-204
1/4"	Manual	0 - 140	No	P39124-100
1/4"	Manual	0 - 60	No	P39124-200
1/4"	Manual	0 - 30	No	P39124-400
1/4"	Manual	0 - 140	Yes	P39124-600
1/4"	Auto	0 - 140	No	P39124-104
1/4"	Auto	0 - 60	No	P39124-204
1/4"	Auto	0 - 30	No	P39124-404
1/4"	Auto	0 - 140	Yes	P39124-604
<b>5 MICRON • METAL BOWL • RELIEVING</b>				
1/8"	Auto	0 - 60	Yes	P39114-624
1/4"	Manual	0 - 140	No	P39124-120
1/4"	Manual	0 - 140	Yes	P39124-620
1/4"	Auto	0 - 140	No	P39124-124

Adjustment range can exceed spring rating on 0-30 psi and 0-60 psi regulators. The working range of the adjustment knob is designed to permit outlet pressures beyond the spring ratings in the 0-30psi and 0-60psi models. The adjustment knob is not designed to be a pressure limiting device. Limiting devices may be obtained only by special design. For optimal performance, regulators should not be set to ranges outside the specified spring range.

## 1/4" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104293	Replacement auto drain*
104294	Replacement manual drain
104295	5-Micron element
104296	40-Micron element
104298	Poly bowl, manual drain
104299	Poly bowl, auto drain
104300	Metal bowl, manual drain
104301	Metal bowl, auto drain
104468	Filter bowl service kit (O-ring)
104302	Regulator service kit (relieving)
104303	Regulator service kit (non-relieving)
104304	Tamper kit
104305	0 - 30 psi Spring
104306	0 - 60 psi Spring
104307	0 - 140 psi Spring
104310	0 - 140 psi Gauge flush mount
104416	Panel Nut

\* Replacement auto drains can only be used with auto drain bowls.

# 1000 Series combinations

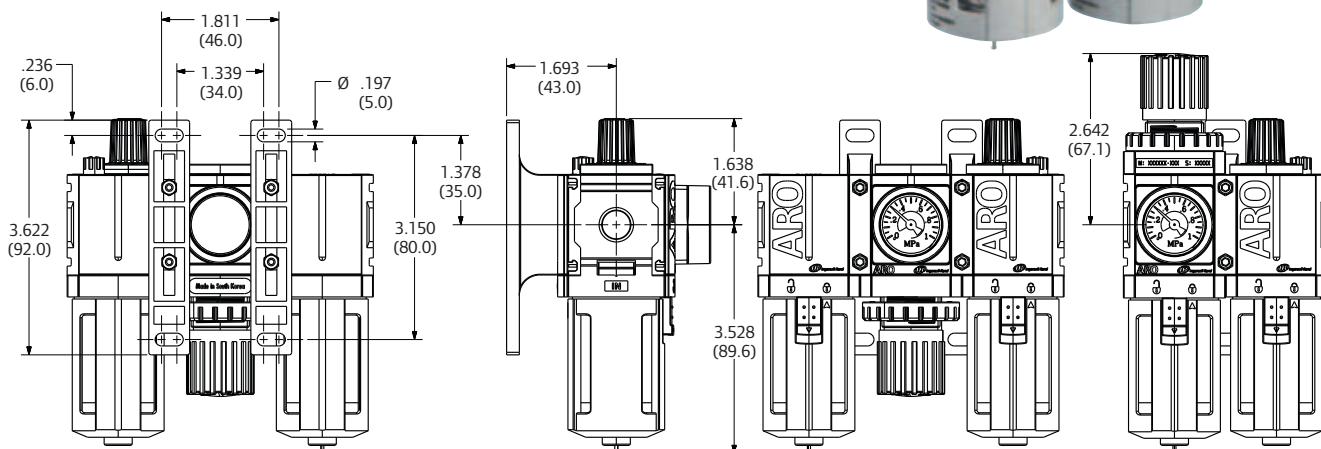
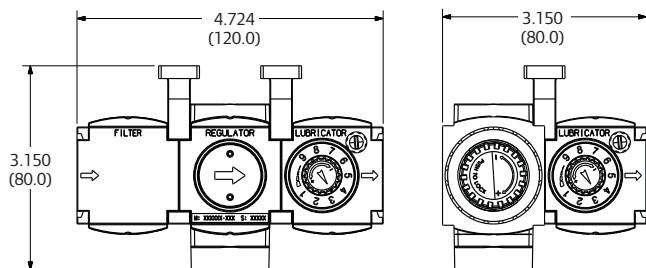
1/8" and 1/4" Ports

Technical data		
	POLYCARBONATE BOWL	METAL BOWL
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Spring range options (psi)</b>	0 – 140	
<b>Filter element</b>	5 micron	
<b>Filter bowl cap — manual drain (oz)</b>	0.5	0.4
<b>Filter bowl cap — auto drain (oz)</b>	0.7	0.7
<b>Lubricator bowl capacity (oz)</b>	0.6	0.7
<b>Gauge port</b>	1/8"	
<b>Flow capacity — 1/8" - 2 unit*</b>	36 scfm	
<b>Flow capacity — 1/4" - 2 unit*</b>	44 scfm	
<b>Flow capacity — 1/8" - 3 unit*</b>	34 scfm	
<b>Flow capacity — 1/4" - 3 unit*</b>	46 scfm	

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Photos shown with optional panel nut. If required, order 104416 panel nut separately.



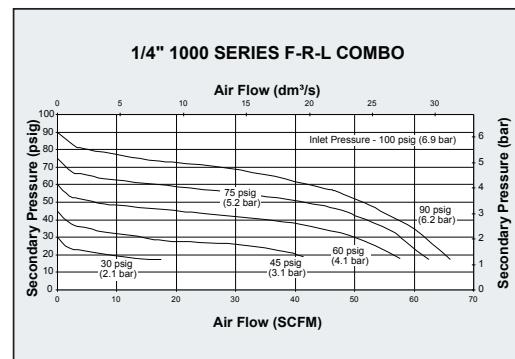
**F + R + L Combinations**

Port size NPT	Filter	Components Regulator	Lubricator	Model
<b>MANUAL DRAIN • METAL BOWL • RELIEVING • W/ GAUGE</b>				
1/8"	F35111-420	R37111-600	L36111-120	C38111-820
1/4"	F35121-420	R37121-600	L36121-120	C38121-820
<b>MANUAL DRAIN • POLYCARBONATE BOWL • RELIEVING • W/ GAUGE</b>				
1/8"	F35111-400	R37111-600	L36111-100	C38111-800
1/4"	F35121-400	R37121-600	L36121-100	C38121-800
<b>AUTO DRAIN • METAL BOWL • RELIEVING • W/ GAUGE</b>				
1/4"	F35121-421	R37121-600	L36121-120	C38121-821
<b>AUTO DRAIN • POLYCARBONATE BOWL • RELIEVING • W/ GAUGE</b>				
1/4"	F35121-401	R37121-600	L36121-100	C38121-801

**F/R + L Combinations**

Port size NPT	Filter-Regulator	Components	Lubricator	Model
<b>MANUAL DRAIN • METAL BOWL • RELIEVING • W/ GAUGE</b>				
1/8"	P39114-620	L36111-120		C38111-620
1/4"	P39124-620	L36121-120		C38121-620
<b>MANUAL DRAIN • POLYCARBONATE BOWL • RELIEVING • W/ GAUGE</b>				
1/8"	P39114-600	L36111-100		C38111-600
1/4"	P39124-600	L36121-100		C38121-600
<b>AUTO DRAIN • METAL BOWL • RELIEVING • W/ GAUGE</b>				
1/4"	P39124-624	L36121-120		C38121-621
<b>AUTO DRAIN • POLYCARBONATE BOWL • RELIEVING • W/ GAUGE</b>				
1/4"	P39124-604	L36121-100		C38121-601

**Note:** Other combinations may be assembled by purchasing the individual components separately. Modular connector kits are required to connect the individual units together.

**1/4" Pressure drop test**

See page 77 for additional flow charts

**Replacement parts**

MODEL	DESCRIPTION
104293	Replacement auto drain*
104294	Replacement manual drain
104295	5-Micron element
104296	40-Micron element
104297	0.3-Micron element
104298	Poly bowl, manual drain
104299	Poly bowl, auto drain
104300	Metal bowl, manual drain
104301	Metal bowl, auto drain
104468	Filter bowl service kit (O-ring)
104459	Coalescing filter bowl, manual drain
104460	Coalescing filter bowl, auto drain
104302	Regulator service kit (relieving)
104303	Regulator service kit (non-relieving)
104304	Tamper kit
104305	0 – 30 psi Spring
104306	0 – 60 psi Spring
104307	0 – 140 psi Spring
104310	0 – 140 psi Gauge flush mount
104311	Polycarbonate bowl w/ guard
104312	Metal bowl
104313	Lubricator bowl service kit
104314	Sight dome repair kit
104416	Panel Nut

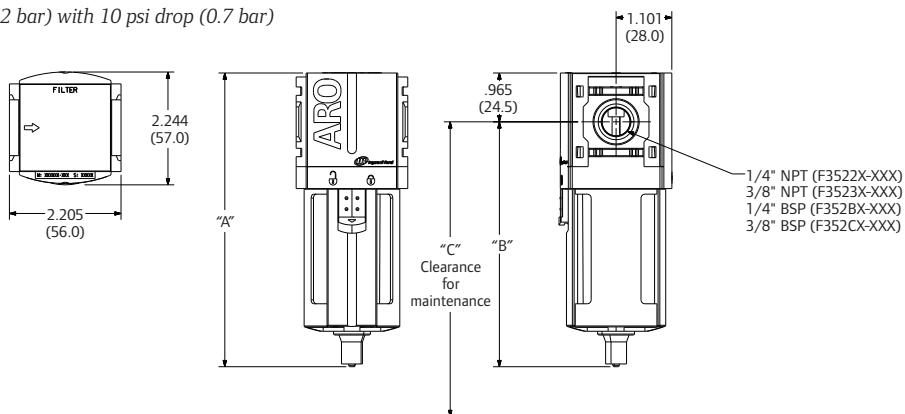
\* Replacement auto drains can only be used with auto drain bowls.

# 1500 Series filters

1/4" and 3/8" Ports

Technical data		
Polycarbonate bowl	Polycarbonate	
Polycarbonate bowl guard	Nylon	
Metal bowl	Aluminum	
Metal bowl sight glass	Nylon	
Filter body	Aluminum	
Manual drain	Brass + nitrile	
Auto drain	Acetal	
Standard filter	Polyethylene	
Coalescing filter	HEPA paper + felt	
Seals	Nitrile	
Filter baffle	Acetal	
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Bowl cap — manual drain (oz)</b>	1.3	1.3
<b>Bowl cap — auto drain (oz)</b>	1.0	1.0
<b>Bowl cap — coal manual drain</b>	1.2	
<b>Bowl cap — coal auto drain</b>	1.0	
<b>Flow capacity — 1/4" port*</b>	73 scfm	
<b>Flow capacity — 3/8" port*</b>	107 scfm	

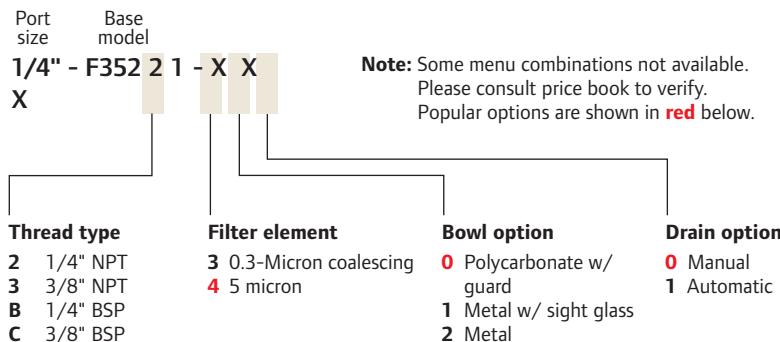
\*Inlet pressure 90 psi (6.2 bar) with 10 psi drop (0.7 bar)



MODEL	A (MM)	B (MM)	C (MM)	BOWL	DRAIN
F352XX-X00	6.161 (156.5)	5.197 (132.0)	7.197 (182.8)	POLYCARBONATE	MANUAL
F352XX-X01	7.028 (178.5)	6.063 (154.0)	8.063 (204.8)	POLYCARBONATE	AUTOMATIC
F352XX-X10	6.161 (156.5)	5.197 (132.0)	7.072 (179.6)	METAL W/ SIGHT GLASS	MANUAL
F352XX-X11	7.028 (178.5)	6.063 (154.0)	7.938 (201.6)	METAL W/ SIGHT GLASS	AUTOMATIC
F352XX-X20	6.161 (156.5)	5.197 (132.0)	7.072 (179.6)	METAL	MANUAL
F352XX-X21	7.028 (178.5)	6.063 (154.0)	7.938 (201.6)	METAL	AUTOMATIC

## How to order

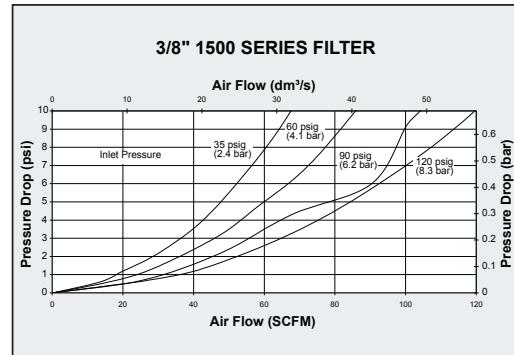
To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.



## Popular configurations

Port size NPT	Filter type	Bowl cap (oz)	Element (microns)	Model
<b>MANUAL DRAIN • POLYCARBONATE BOWL W/ GUARD</b>				
1/4"	Coalescing	1.2	0.3	F35221-300
1/4"	Standard	1.3	5	F35221-400
3/8"	Coalescing	1.2	0.3	F35231-300
3/8"	Standard	1.3	5	F35231-400
<b>MANUAL DRAIN • METAL BOWL</b>				
1/4"	Coalescing	1.2	0.3	F35221-320
1/4"	Standard	1.3	5	F35221-420
3/8"	Coalescing	1.2	0.3	F35231-320
3/8"	Standard	1.3	5	F35231-420
<b>MANUAL DRAIN • METAL BOWL W/ SIGHT GLASS</b>				
1/4"	Coalescing	1.2	0.3	F35221-310
1/4"	Standard	1.3	5	F35221-410
3/8"	Coalescing	1.2	0.3	F35231-310
3/8"	Standard	1.3	5	F35231-410
<b>AUTO DRAIN • POLYCARBONATE BOWL W/ GUARD</b>				
1/4"	Coalescing	1.0	0.3	F35221-301
1/4"	Standard	1.0	5	F35221-401
3/8"	Coalescing	1.0	0.3	F35231-301
3/8"	Standard	1.0	5	F35231-401
<b>AUTO DRAIN • METAL BOWL W/ SIGHT GLASS</b>				
1/4"	Coalescing	1.0	0.3	F35221-311
1/4"	Standard	1.0	5	F35221-411
3/8"	Coalescing	1.0	0.3	F35231-311
3/8"	Standard	1.0	5	F35231-411

## 3/8" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104315	Replacement auto drain*
104316	Replacement manual drain
104422	5-Micron element
104423	40-Micron element
104424	0.3-Micron element
104425	Poly bowl, manual drain
104426	Poly bowl, auto drain
104427	Metal bowl w/ sight glass, manual drain
104428	Metal bowl w/ sight glass, auto drain
104481	Metal bowl, manual drain
104482	Metal bowl, auto drain
104429	Filter bowl service kit (O-ring)

\* Replacement auto drains can only be used with auto drain bowls.

## Accessories

See page 65 for details

MODEL	DESCRIPTION
104391-2	1/4" NPT lock-out valve
104391-3	3/8" NPT lock-out valve
104395	Modular clamp
104475-2	1/4" NPT pipe adapter
104475-3	3/8" NPT pipe adapter
104478-2	1/4" Check valve
104478-3	3/8" Check valve
104400	T-type wall mount
104408	C-type wall mount
104412-3-1	3/8" x 1/8" Manifold block
104412-3-2	3/8" x 1/4" Manifold block

# 1500 Series regulators

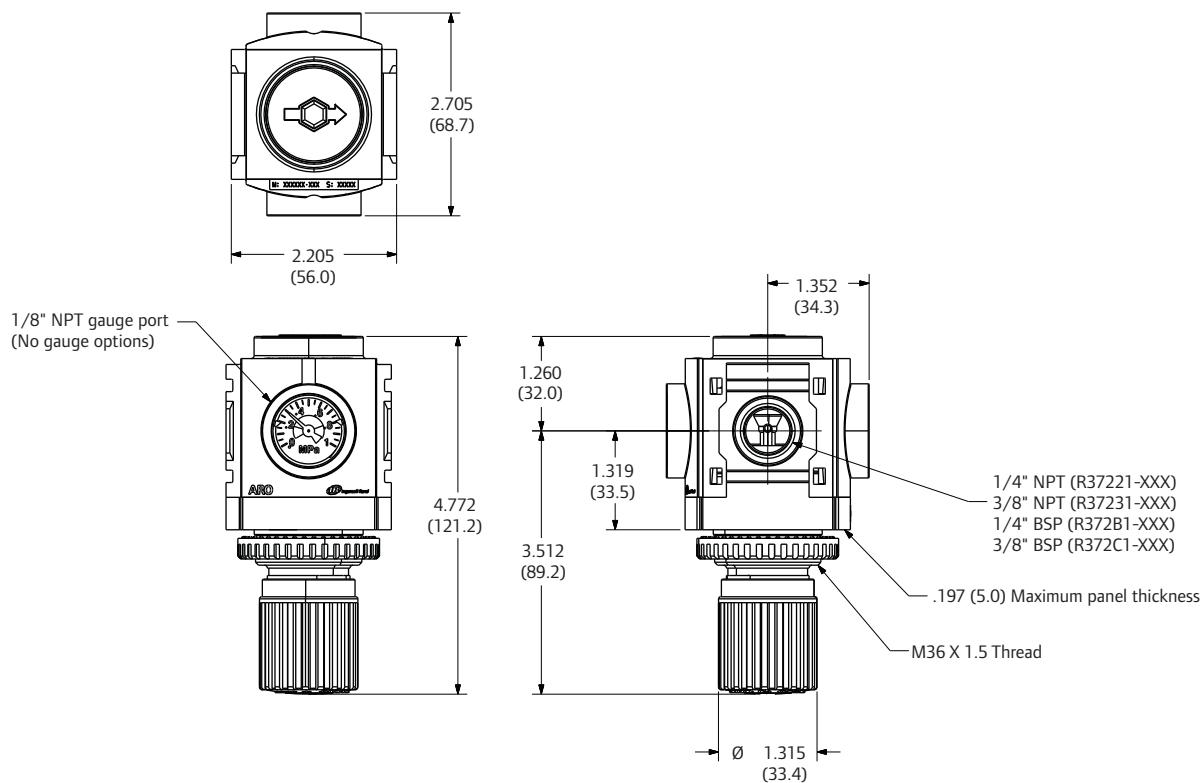
1/4" and 3/8" Ports

Technical data	
<b>Diaphragm</b>	Nitrile + nylon
<b>Regulator body</b>	Aluminum
<b>Regulator valve</b>	Nitrile + nylon
<b>Regulator springs</b>	Steel
<b>Gauge cover</b>	Nylon + polycarbonate
<b>Regulator knob</b>	Acetal
<b>O-rings</b>	Nitrile
<b>Max inlet pressure (psi)</b>	250
<b>Temperature range (F)</b>	23 – 140
<b>Spring range options (psi)</b>	0 – 30
	0 – 60
	0 – 140
<b>Gauge port</b>	1/8"
* <b>Flow capacity — 1/4" port</b>	86 scfm
* <b>Flow capacity — 3/8" port</b>	113 scfm

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Panel nut comes standard on all individual regulator units



## How to order

To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.

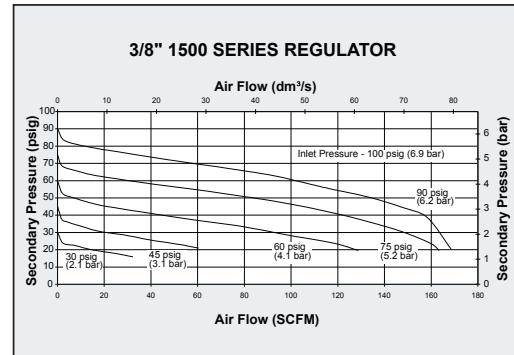
Port size	Base model			
1/4"	R372 2 1 - X X X			
3/8"	R372 3 1 - X X X			
		<b>Note:</b> Some menu combinations not available. Please consult price book to verify. Popular options are shown in red below.		
<b>Thread type</b>	<b>Pressure range PSIG</b>	<b>Relieving option</b>	<b>Control option</b>	
2 1/4" NPT	1 0 – 140 (no gauge)	0 Relieving	0 Standard knob	
3 3/8" NPT	2 0 – 60 (no gauge)	2 Non-relieving		
B 1/4" BSP	4 0 – 30 (no gauge)			
C 3/8" BSP	6 0 – 140 w/ flush-mount gauge			

## Popular configurations

Port size NPT	Pressure range psi	Gauge	Model
<b>RELIEVING • STANDARD KNOB CONTROL</b>			
1/4"	0 – 30	No gauge	R37221-400
1/4"	0 – 60	No gauge	R37221-200
1/4"	0 – 140	No gauge	R37221-100
1/4"	0 – 140	Flush-mount gauge	R37221-600
3/8"	0 – 30	No gauge	R37231-400
3/8"	0 – 60	No gauge	R37231-200
3/8"	0 – 140	No gauge	R37231-100
3/8"	0 – 140	Flush-mount gauge	R37231-600
<b>NON-RELIEVING • STANDARD KNOB CONTROL</b>			
1/4"	0 – 30	No gauge	R37221-420
1/4"	0 – 60	No gauge	R37221-220
1/4"	0 – 140	No gauge	R37221-120
1/4"	0 – 140	Flush-mount gauge	R37221-620
3/8"	0 – 30	No gauge	R37231-420
3/8"	0 – 60	No gauge	R37231-220
3/8"	0 – 140	No gauge	R37231-120
3/8"	0 – 140	Flush-mount gauge	R37231-620

Adjustment range can exceed spring rating on 0-30 psi and 0-60 psi regulators. The working range of the adjustment knob is designed to permit outlet pressures beyond the spring ratings in the 0-30psi and 0-60psi models. The adjustment knob is not designed to be a pressure limiting device. Limiting devices may be obtained only by special design. For optimal performance, regulators should not be set to ranges outside the specified spring range.

## 3/8" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104430	Regulator service kit (relieving)
104431	Regulator service kit (non-relieving)
104432	Tamper kit
104433	0 – 30 psi Spring
104434	0 – 60 psi Spring
104435	0 – 140 psi Spring
104310	0 – 140 psi Gauge flush mount

## Accessories

See page 65 for details

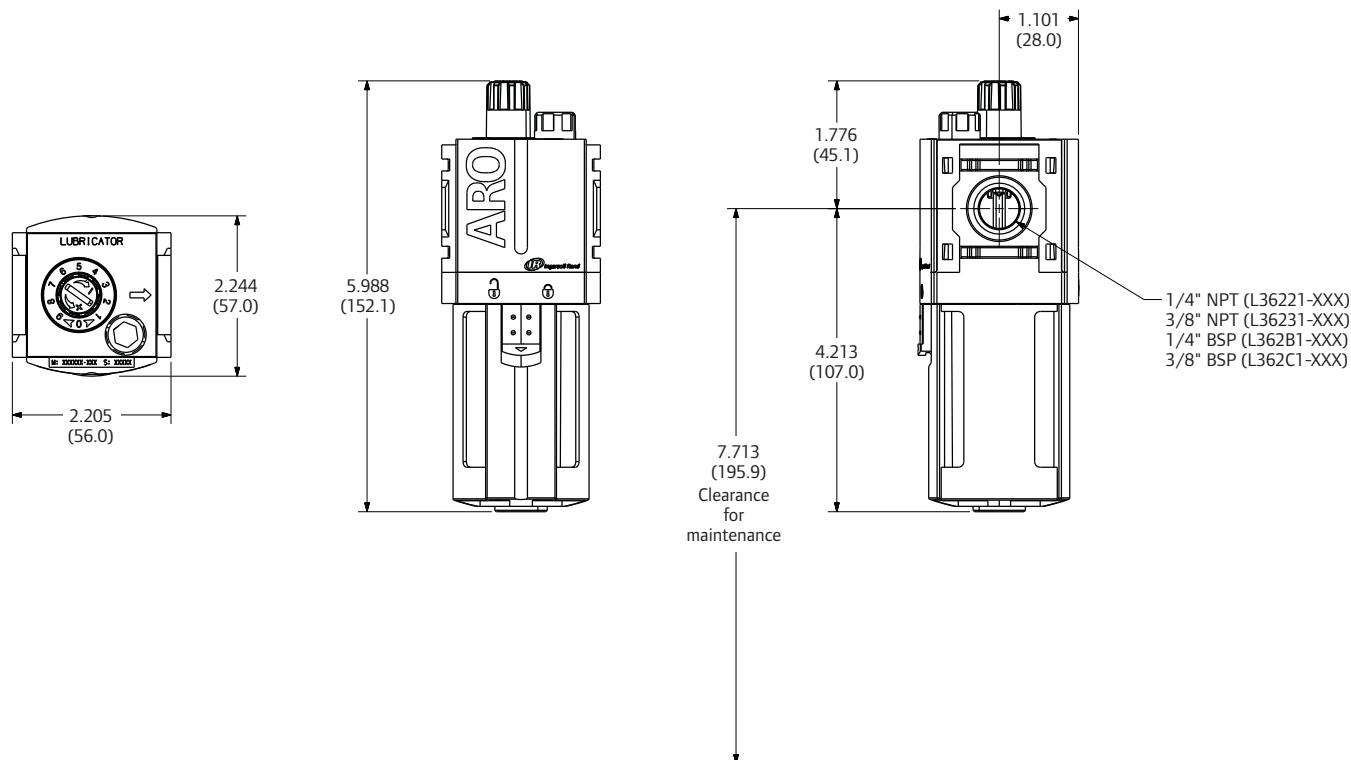
MODEL	DESCRIPTION
104391-2	1/4" NPT lockout valve
104391-3	3/8" NPT lockout valve
104395	Modular clamp
104475-2	1/4" NPT pipe adapter
104475-3	3/8" NPT pipe adapter
104478-2	1/4" Check valve
104478-3	3/8" Check valve
104400	T-type wall mount
104404	L-type wall mount
104408	C-type wall mount
104412-3-1	3/8" x 1/8" Manifold block
104412-3-2	3/8" x 1/4" Manifold block
104417	Panel nut
104467	Gauge port block

# 1500 Series lubricators

1/4" and 3/8" Ports

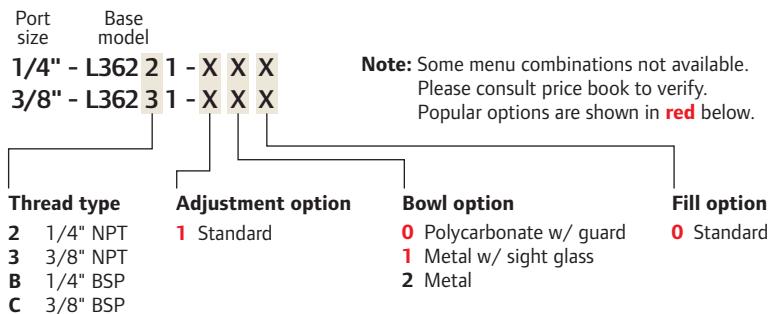
Technical data		
Lubricator body	Aluminum	
Lubricator sight dome	Nylon	
Lubricator inlet tube	Urethane	
Seals	Nitrile	
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Bowl capacity (oz)</b>	1.9	1.5
<b>Flow capacity — 1/4" port*</b>	51 scfm	
<b>Flow capacity — 3/8" port*</b>	105 scfm	

\*Inlet pressure 90 psi (6.2 bar) with 7 psi drop (0.5 bar)



## How to order

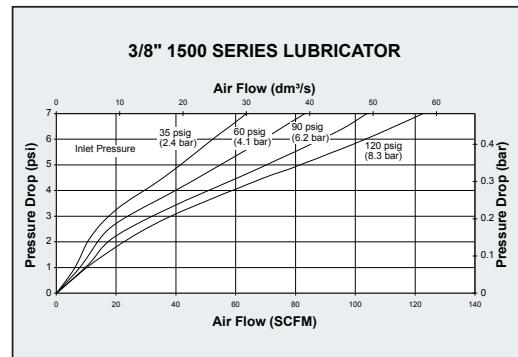
To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.



## Popular configurations

Port size NPT	Adjustment option	Bowl cap (oz)	Fill option	Model
<b>METAL BOWL</b>				
1/4"	Standard	1.5	Standard	L36221-120
3/8"	Standard	1.5	Standard	L36231-120
<b>METAL BOWL W/ SIGHT GLASS</b>				
1/4"	Standard	1.5	Standard	L36221-110
3/8"	Standard	1.5	Standard	L36231-110
<b>POLYCARBONATE BOWL W/ GUARD</b>				
1/4"	Standard	1.9	Standard	L36221-100
3/8"	Standard	1.9	Standard	L36231-100

## 3/8" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104439	Polycarbonate bowl w/ guard
104440	Metal bowl w/ sight glass
104483	Metal bowl
104441	Lubricator bowl service kit
104442	Sight dome repair kit

## Accessories

See page 65 for details

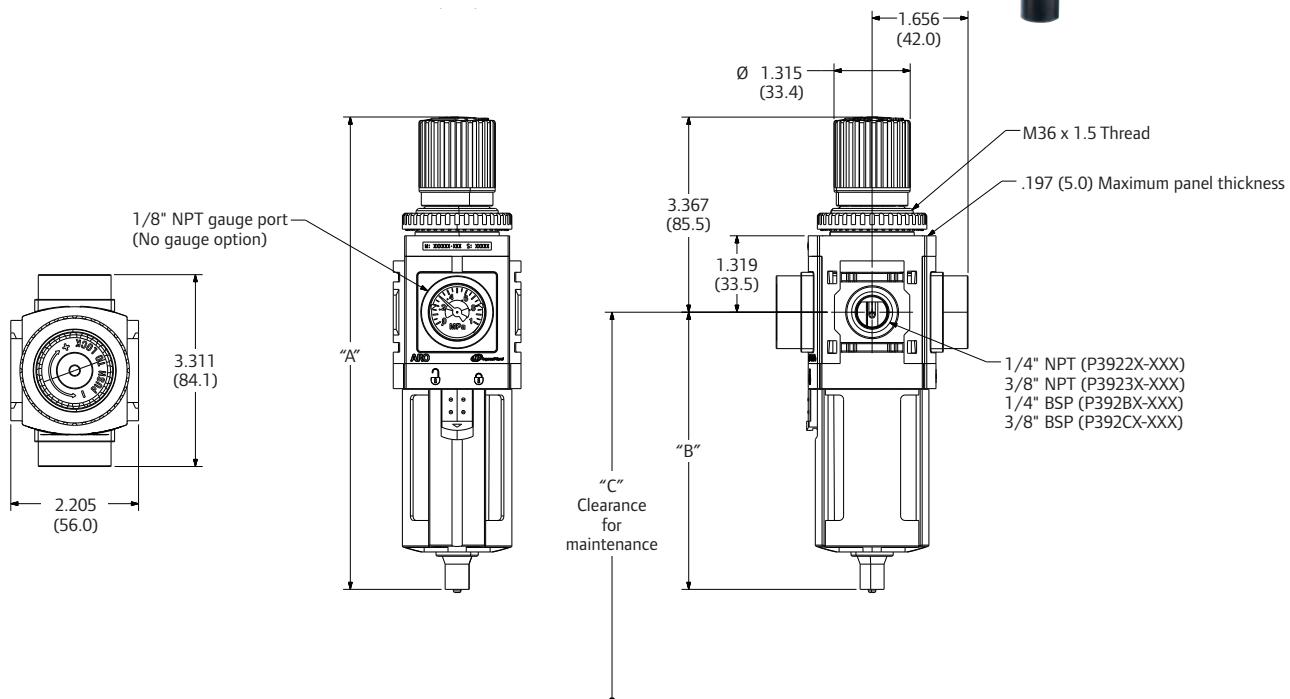
MODEL	DESCRIPTION
104391-2	1/4" NPT lockout valve
104391-3	3/8" NPT lockout valve
104395	Modular clamp
104475-2	1/4" NPT pipe adapter
104475-3	3/8" NPT pipe adapter
104478-2	1/4" Check valve
104478-3	3/8" Check valve
104400	T-type wall mount
104404	L-type wall mount
104408	C-type wall mount
104412-3-1	3/8" x 1/8" Manifold block
104412-3-2	3/8" x 1/4" Manifold block

# 1500 Series piggyback filters / regulators

1/4" and 3/8" Ports

Technical data		
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Spring range options (psi)</b>	0 – 30	
	0 – 60	
	0 – 140	
<b>Bowl cap — manual drain (oz)</b>	1.3	1.3
<b>Bowl cap — auto drain (oz)</b>	1.0	1.0
<b>Bowl cap — coal manual drain</b>		1.2
<b>Bowl cap — coal auto drain</b>		1.0
<b>Gauge port</b>		1/8"
<b>Flow capacity — 1/4" port*</b>		72 scfm
<b>Flow capacity — 3/8" port*</b>		90 scfm

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



MODEL	A (MM)	B (MM)	C (MM)	DRAIN
P392XX-XX0	8.150 (207.0)	4.783 (121.5)	6.783 (172.3)	MANUAL
P392XX-XX4	9.016 (229.0)	5.650 (143.5)	7.650 (194.3)	AUTOMATIC



# 1500 Series combinations

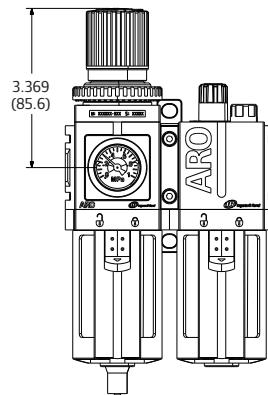
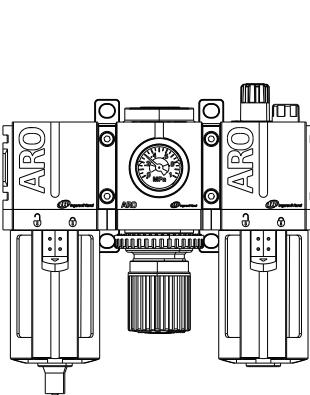
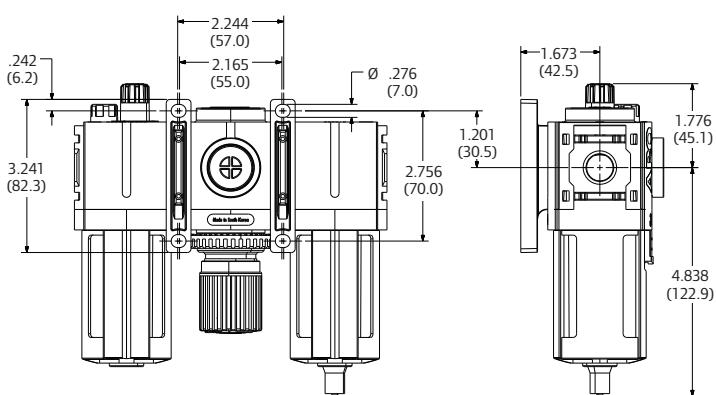
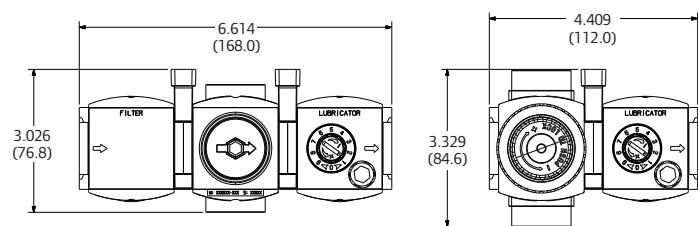
1/4" and 3/8" Ports

Technical data		
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Spring range options (psi)</b>	0 – 140	
<b>Filter element</b>	5 micron	
<b>Filter bowl cap — manual drain (oz)</b>	1.3	1.3
<b>Filter bowl cap — auto drain (oz)</b>	1.0	1.0
<b>Lubricator bowl capacity (oz)</b>	1.9	1.5
<b>Gauge port</b>	1/8"	
<b>Flow capacity — 1/4" - 2 unit*</b>	58 scfm	
<b>Flow capacity — 3/8" - 2 unit*</b>	71 scfm	
<b>Flow capacity — 1/4" - 3 unit*</b>	61 scfm	
<b>Flow capacity — 3/8" - 3 unit*</b>	85 scfm	

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Photos shown with optional panel nut.  
If required, order 104417 panel nut separately.



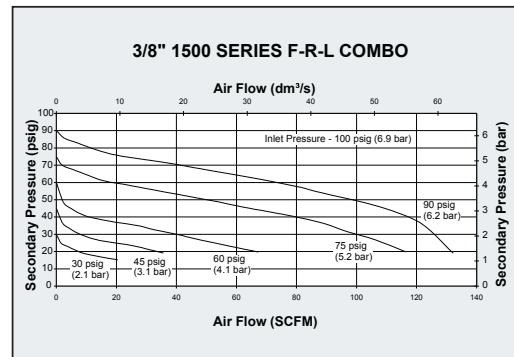
**F + R + L Combinations**

Port size NPT	Filter	Components Regulator	Lubricator	Model
<b>MANUAL DRAIN • METAL BOWL W/ SIGHT GLASS • RELIEVING • W/ GAUGE</b>				
1/4"	F35221-410	R37221-600	L36221-110	C38221-810
3/8"	F35231-410	R37231-600	L36231-110	C38231-810
<b>MANUAL DRAIN • POLYCARBONATE BOWL W/ GUARD • RELIEVING • W/ GAUGE</b>				
1/4"	F35221-400	R37221-600	L36221-100	C38221-800
3/8"	F35231-400	R37231-600	L36231-100	C38231-800
<b>AUTO DRAIN • METAL BOWL W/ SIGHT GLASS • RELIEVING • W/ GAUGE</b>				
1/4"	F35221-411	R37221-600	L36221-110	C38221-811
3/8"	F35231-411	R37231-600	L36231-110	C38231-811
<b>AUTO DRAIN • POLYCARBONATE BOWL W/ GUARD • RELIEVING • W/ GAUGE</b>				
1/4"	F35221-401	R37221-600	L36221-100	C38221-801
3/8"	F35231-401	R37231-600	L36231-100	C38231-801

**F/R + L Combinations**

Port size NPT	Filter-regulator	Components Lubricator	Model
<b>MANUAL DRAIN • METAL BOWL W/ SIGHT GLASS • RELIEVING • W/ GAUGE</b>			
1/4"	P39224-610	L36221-110	C38221-610
3/8"	P39234-610	L36231-110	C38231-610
<b>MANUAL DRAIN • POLYCARBONATE BOWL W/ GUARD • RELIEVING • W/ GAUGE</b>			
1/4"	P39224-600	L36221-100	C38221-600
3/8"	P39234-600	L36231-100	C38231-600
<b>AUTO DRAIN • METAL BOWL W/ SIGHT GLASS • RELIEVING • W/ GAUGE</b>			
1/4"	P39224-614	L36221-110	C38221-611
3/8"	P39234-614	L36231-110	C38231-611
<b>AUTO DRAIN • POLYCARBONATE BOWL W/ GUARD • RELIEVING • W/ GAUGE</b>			
1/4"	P39224-604	L36221-100	C38221-601
3/8"	P39234-604	L36231-100	C38231-601

**Note:** Other combinations may be assembled by purchasing the individual components separately. Modular connector kits are required to connect the individual units together.

**3/8" Pressure drop test**

See page 77 for additional flow charts

**Replacement parts**

MODEL	DESCRIPTION
104315	Replacement auto drain*
104316	Replacement manual drain
104422	5-Micron element
104423	40-Micron element
104424	0.3-Micron element
104425	Poly bowl, manual drain
104426	Poly bowl, auto drain
104427	Metal bowl w/ sight glass, manual drain
104428	Metal bowl w/ sight glass, auto drain
104481	Metal bowl, manual drain
104482	Metal bowl, auto drain
104429	Filter bowl service kit (O-ring)
104430	Regulator service kit (relieving)
104431	Regulator service kit (non-relieving)
104432	Tamper kit
104433	0 – 30 psi Spring
104434	0 – 60 psi Spring
104435	0 – 140 psi Spring
104439	Polycarbonate bowl w/ guard
104440	Metal bowl w/ sight glass
104483	Metal bowl
104441	Lubricator bowl service kit
104442	Sight dome repair kit
104310	0 – 140 psi Gauge flush mount
104417	Panel Nut

\* Replacement auto drains can only be used with auto drain bowls

## 2000 Series filters

3/8", 1/2", and 3/4" Ports

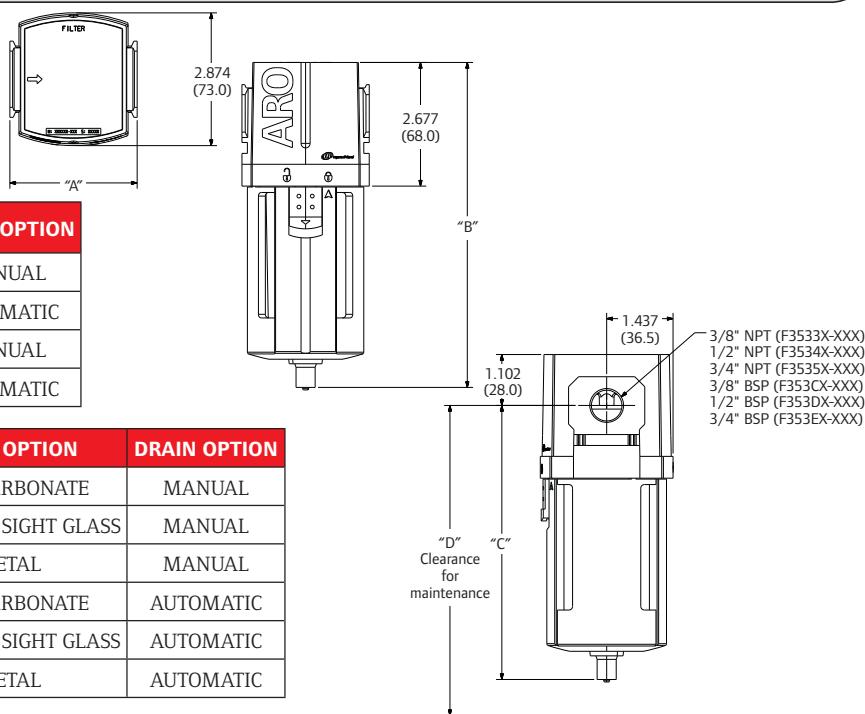
Technical data		
Polycarbonate bowl	Polycarbonate	
Polycarbonate bowl guard	Nylon	
Metal bowl	Aluminum	
Metal bowl sight glass	Nylon	
Filter body	Aluminum	
Manual drain	Brass + nitrile	
Auto drain	Acetal	
Standard filter	Polyethylene	
Coalescing filter	HEPA paper + felt	
Seals	Nitrile	
Filter baffle	Acetal	
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 - 125	23 - 175
<b>Bowl cap — manual drain (oz)</b>	1.9	2.4
<b>Bowl cap — auto drain (oz)</b>	2.3	2.8
<b>Flow capacity — 3/8" port*</b>	156 scfm	
<b>Flow capacity — 1/2" port*</b>	197 scfm	
<b>Flow capacity — 3/4" port*</b>	216 scfm	

\*Inlet pressure 90 psi (6.2 bar) with 10 psi drop (0.7 bar)

MODEL	A (MM)	PORT SIZE
F3533X-XXX	2.756 (70.0)	3/8" NPT
F3534X-XXX	2.756 (70.0)	1/2" NPT
F3535X-XXX	2.992 (76.0)	3/4" NPT

MODEL	B (MM)	SERVICE INDICATOR	DRAIN OPTION
F353X1-XX0	7.047 (179)	NONE	MANUAL
F353X1-XX1	7.913 (201)	NONE	AUTOMATIC
F353X2-XX0	7.717 (196)	MECHANICAL	MANUAL
F353X2-XX1	8.583 (218)	MECHANICAL	AUTOMATIC

MODEL	C (MM)	D (MM)	BOWL OPTION	DRAIN OPTION
F353XX-X00	5.945 (151)	8.945 (227)	POLYCARBONATE	MANUAL
F353XX-X10	5.945 (151)	8.445 (215)	METAL W/ SIGHT GLASS	MANUAL
F353XX-X20	5.945 (151)	8.445 (215)	METAL	MANUAL
F353XX-X01	6.811 (173)	9.811 (249)	POLYCARBONATE	AUTOMATIC
F353XX-X11	6.811 (173)	9.311 (236)	METAL W/ SIGHT GLASS	AUTOMATIC
F353XX-X21	6.811 (173)	9.311 (236)	METAL	AUTOMATIC





## 2000 Series regulators

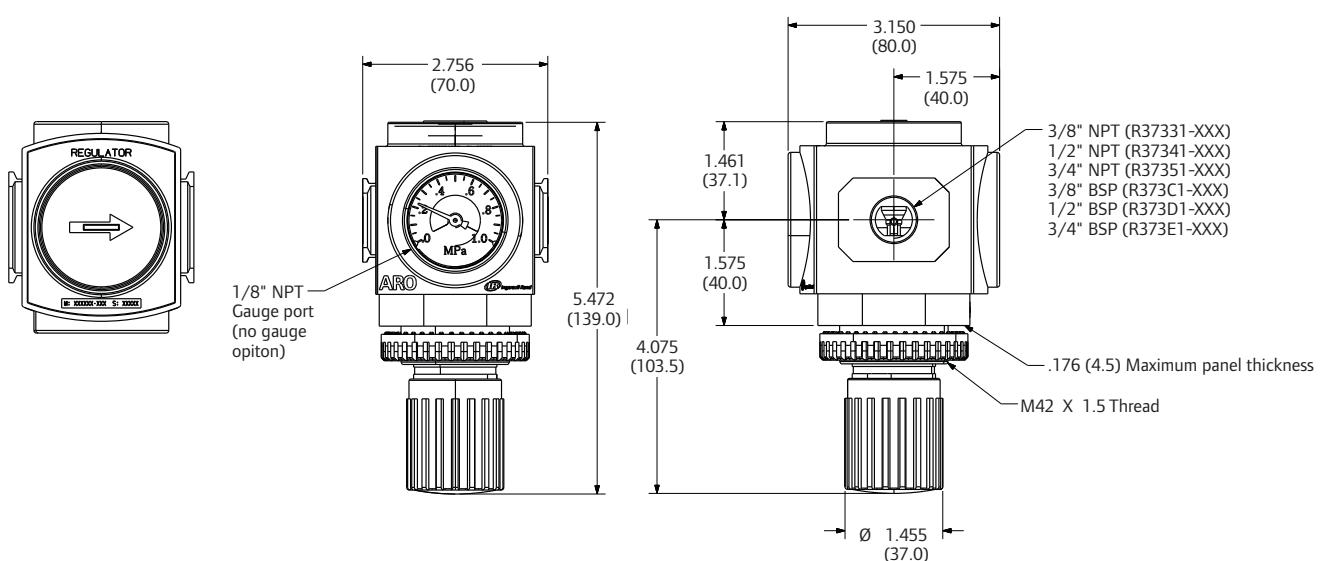
3/8", 1/2", and 3/4" Ports

Technical data	
<b>Diaphragm</b>	Nitrile + nylon
<b>Regulator body</b>	Aluminum
<b>Regulator valve</b>	Nitrile + nylon
<b>Regulator springs</b>	Steel
<b>Gauge cover</b>	Nylon + polycarbonate
<b>Regulator knob</b>	Acetal
<b>O-rings</b>	Nitrile
<b>Max inlet pressure (psi)</b>	250
<b>Temperature range (F)</b>	23 – 140
<b>Spring range options (psi)</b>	0 – 30
	0 – 60
	0 – 140
	0 – 200
<b>Gauge port</b>	1/8"
<b>Flow capacity – 3/8" port*</b>	179 scfm
<b>Flow capacity – 1/2" port*</b>	210 scfm
<b>Flow capacity – 3/4" port*</b>	210 scfm



Panel nut comes standard on all individual regulator units

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



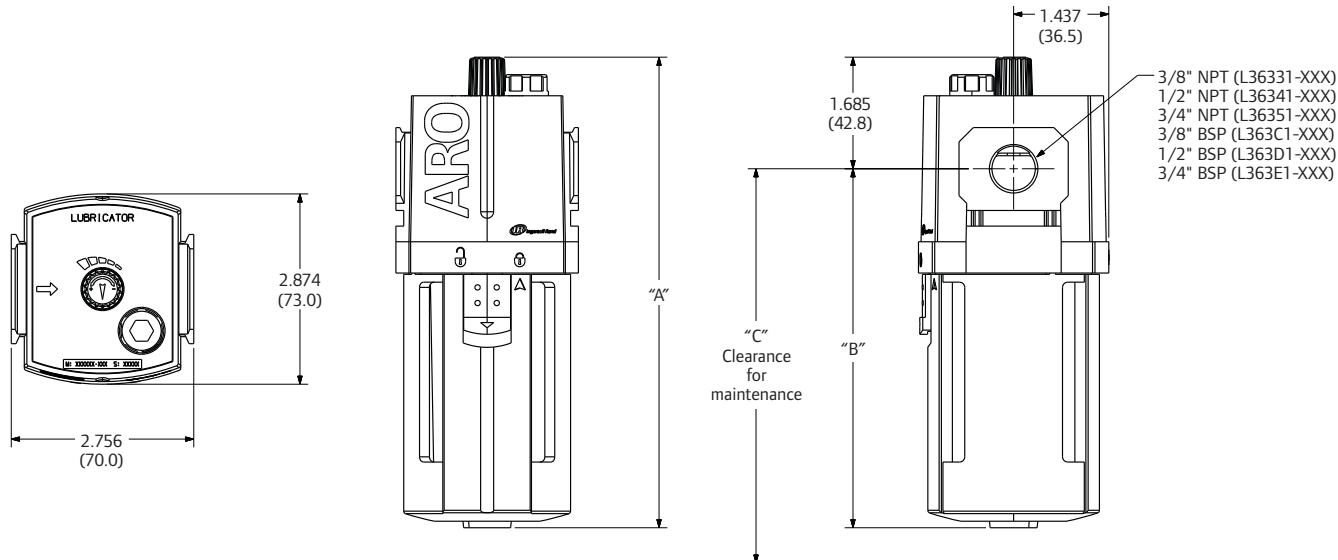


## 2000 Series lubricators

3/8", 1/2", and 3/4" Ports

Technical data		
Lubricator body	Aluminum	
Lubricator sight dome	Nylon	
Lubricator inlet tube	Urethane	
Seals	Nitrile	
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Bowl capacity (oz)</b>	4.3	3.7
<b>Flow capacity — 3/8" port*</b>	85 scfm	
<b>Flow capacity — 1/2" port*</b>	156 scfm	
<b>Flow capacity — 3/4" port*</b>	222 scfm	

\*Inlet pressure 90 psi (6.2 bar) with 7 psi drop (0.5 bar)



MODEL	A (MM)	B (MM)	C (MM)	BOWL OPTION
L363X1-X0X	7.087 (180.0)	5.402 (137.2)	9.402 (238.8)	POLYCARBONATE
L363X1-X1X	7.165 (182.0)	5.480 (139.2)	8.980 (228.1)	METAL W/ SIGHT GLASS
L363X1-X2X	7.165 (182.0)	5.480 (139.2)	8.980 (228.1)	METAL

## How to order

To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.

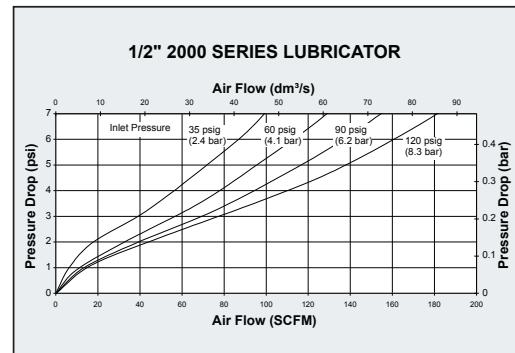
Port size	Base model			
3/8"	L363	3	1	- X X X
1/2"	L363	4	1	- X X X
3/4"	L363	5	1	- X X X
Thread type	Adjustment option	Bowl option	Fill option	
3 3/8" NPT	1 Standard	0 Polycarbonate	0 Standard	
4 1/2" NPT		1 Metal w/ sight glass		
5 3/4" NPT		2 Metal		
C 3/8" BSP				
D 1/2" BSP				
E 3/4" BSP				

**Note:** Some menu combinations not available.  
Please consult price book to verify.  
Popular options are shown in red below.

## Popular configurations

Port size NPT	Adjustment option	Bowl cap (oz)	Fill option	Model
<b>METAL BOWL</b>				
3/8"	Standard	3.7	Standard	L36331-120
1/2"	Standard	3.7	Standard	L36341-120
3/4"	Standard	3.7	Standard	L36351-120
<b>METAL BOWL W/ SIGHT GLASS</b>				
3/8"	Standard	3.7	Standard	L36331-110
1/2"	Standard	3.7	Standard	L36341-110
3/4"	Standard	3.7	Standard	L36351-110
<b>POLYCARBONATE BOWL W/ GUARD</b>				
3/8"	Standard	4.3	Standard	L36331-100
1/2"	Standard	4.3	Standard	L36341-100
3/4"	Standard	4.3	Standard	L36351-100

## 1/2" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104336	Polycarbonate bowl w/ guard
104337	Metal bowl
104338	Metal bowl w/ sight glass
104339	Lubricator bowl service kit
104470	Sight dome repair kit

## Accessories

See page 65 for details

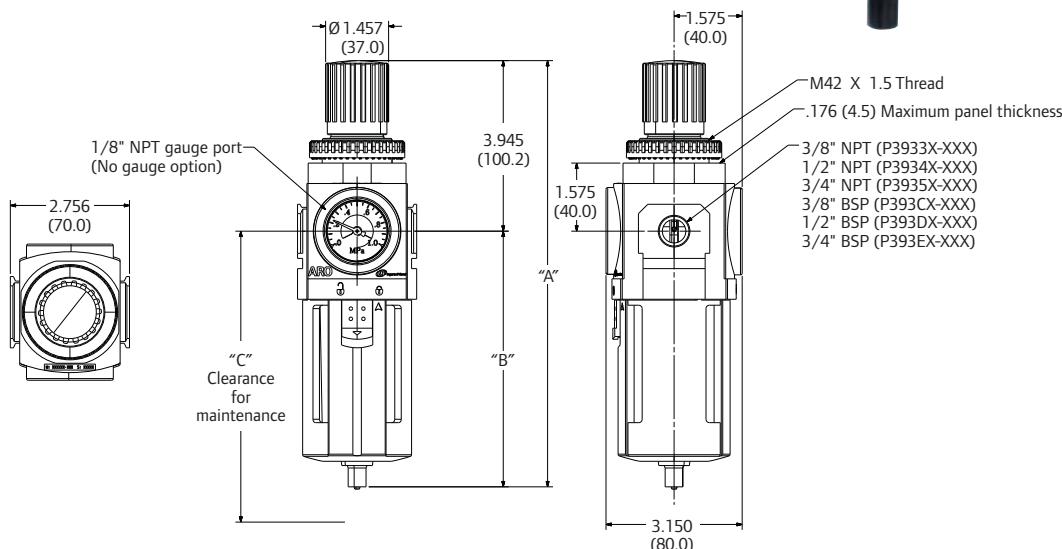
MODEL	DESCRIPTION
104392-3	3/8" NPT lockout valve
104392-4	1/2" NPT lockout valve
104396	Modular clamp
104398-3	3/8" NPT pipe adapter
104398-4	1/2" NPT pipe adapter
104479-3	3/8" Check valve
104479-4	1/2" Check valve
104401	T-type wall mount
104409	C-type wall mount
104413-3-3	3/8" x 3/8" Manifold block
104413-4-3	1/2" x 3/8" Manifold block

# 2000 Series piggyback filters / regulators

3/8", 1/2", and 3/4" Ports

Technical data		
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Spring range options (psi)</b>	0 – 30	
	0 – 60	
	0 – 140	
	0 – 200	
<b>Bowl cap — manual drain (oz)</b>	1.9	2.4
<b>Bowl cap — auto drain (oz)</b>	2.3	2.8
<b>Gauge port</b>	1/8"	
<b>Flow capacity — 3/8" port*</b>	132 scfm	
<b>Flow capacity — 1/2" port*</b>	172 scfm	
<b>Flow capacity — 3/4" port*</b>	173 scfm	

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



MODEL	A (MM)	B (MM)	C (MM)	BOWL OPTION	DRAIN OPTION
P393XX-X00	9.961 (253.0)	6.016 (152.8)	9.016 (229.0)	POLY W/ GUARD	MANUAL
P393XX-X10	10.039 (225.0)	6.094 (154.8)	8.594 (218.3)	METAL W/ SIGHT GLASS	MANUAL
P393XX-X20	10.039 (225.0)	6.094 (154.8)	8.594 (218.3)	METAL	MANUAL
P393XX-X04	10.787 (274.0)	6.843 (173.8)	9.843 (250.0)	POLY W/GUARD	AUTOMATIC
P393XX-X14	10.866 (276.0)	6.921 (175.8)	9.421 (239.3)	METAL W/ SIGHT GLASS	AUTOMATIC
P393XX-X24	10.866 (276.0)	6.921 (175.8)	9.421 (239.3)	METAL	AUTOMATIC



## 2000 Series combinations

3/8", 1/2", and 3/4" Ports

Technical data		
	POLYCARBONATE BOWL	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	150	250
<b>Temperature range (F)</b>	23 – 125	23 – 175
<b>Spring range options (psi)</b>	0 – 140	
<b>Filter element</b>	5 micron	
<b>Filter bowl cap — manual drain (oz)</b>	1.9	2.4
<b>Filter bowl cap — auto drain (oz)</b>	2.3	2.8
<b>Lubricator bowl capacity (oz)</b>	4.3	3.7
<b>Gauge port</b>	1/8"	
<b>Flow capacity — 3/8" - 2 unit*</b>	96 scfm	
<b>Flow capacity — 1/2" - 2 unit*</b>	120 scfm	
<b>Flow capacity — 3/4" - 2 unit*</b>	142 scfm	
<b>Flow capacity — 3/8" - 3 unit*</b>	99 scfm	
<b>Flow capacity — 1/2" - 3 unit*</b>	150 scfm	
<b>Flow capacity — 3/4" - 3 unit*</b>	171 scfm	

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)

Photos shown with optional panel nut. If required, order 104418 panel nut separately.

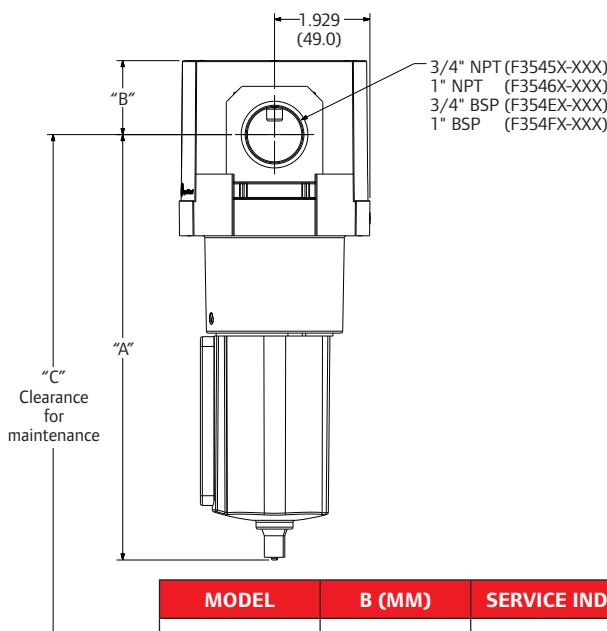
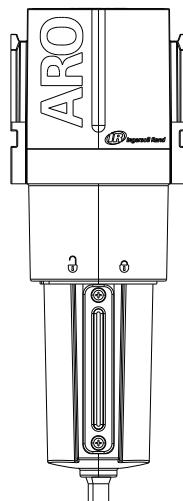
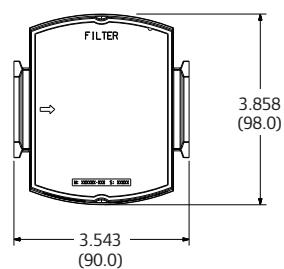


# 3000 Series filters

3/4" and 1" Ports

Technical data	
Metal bowl	Aluminum
Metal bowl sight glass	Nylon
Filter body	Aluminum
Manual drain	Brass + nitrile
Auto drain	Acetal
Standard filter	Polyethylene
Coalescing filter	HEPA paper + felt
Seals	Nitrile
Filter baffle	Acetal
<b>METAL / METAL W/ SIGHT GLASS</b>	
Max inlet pressure (psi)	250
Temperature range (F)	23 – 175
Bowl cap — manual drain (oz)	5.3
Bowl cap — auto drain (oz)	5.9
Bowl cap — coal manual drain	4.7
Bowl cap — coal auto drain	5.2
Flow capacity — 3/4" port*	288 scfm
Flow capacity — 1" port*	353 scfm

\*Inlet pressure 90 psi (6.2 bar) with 10 psi drop (0.7 bar)



MODEL	A (MM)	C (MM)	DRAIN
F354XX-XX0	8.429 (214.1)	10.929 (277.6)	MANUAL
F354XX-XX1	9.315 (236.6)	11.815 (300.1)	AUTOMATIC

MODEL	B (MM)	SERVICE INDICATOR
F354X1-XXX	1.496 (38.0)	NONE
F354X2-XXX	2.165 (55.0)	MECHANICAL



# 3000 Series regulators

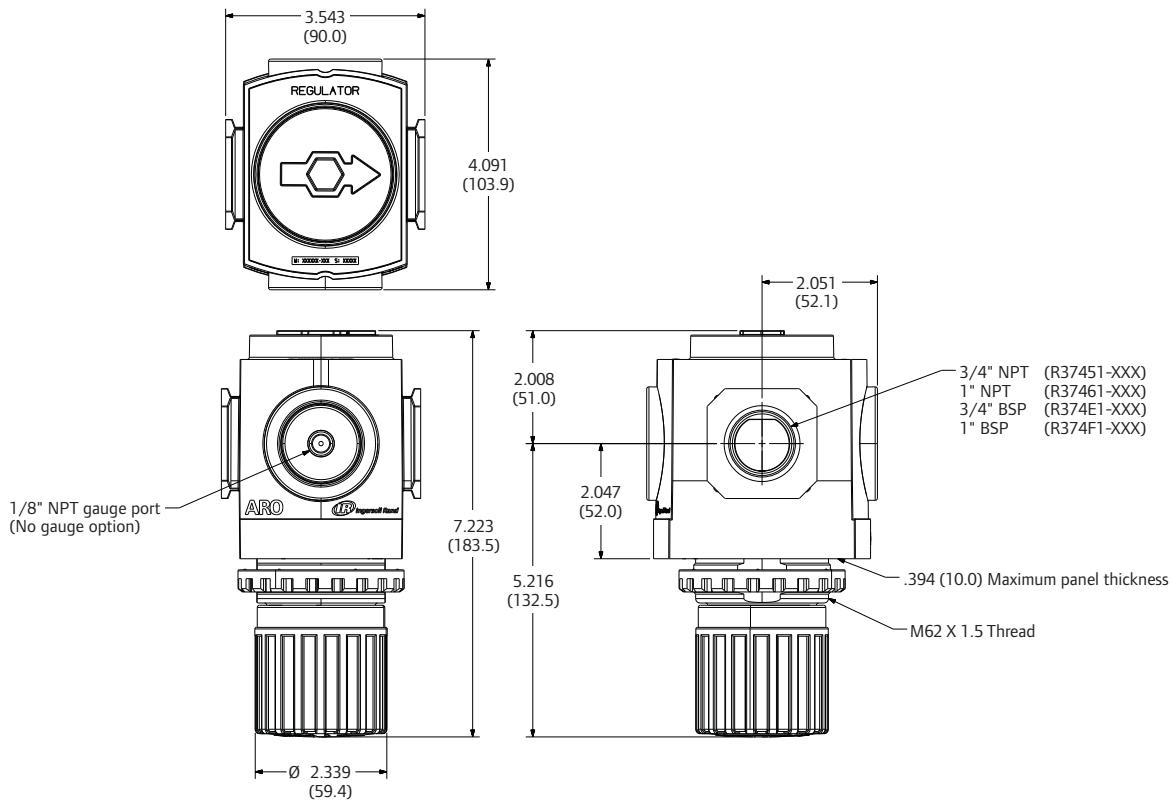
3/4" and 1" Ports

Technical data	
<b>Diaphragm</b>	Nitrile + nylon
<b>Regulator body</b>	Aluminum
<b>Regulator valve</b>	Nitrile + nylon
<b>Regulator springs</b>	Steel
<b>Gauge cover</b>	Nylon + polycarbonate
<b>Regulator knob</b>	Acetal
<b>O-rings</b>	Nitrile
<b>Max inlet pressure (psi)</b>	250
<b>Temperature range (F)</b>	23 – 140
<b>Spring range options (psi)</b>	0 – 30
	0 – 60
	0 – 140
	10 – 200
<b>Gauge port</b>	1/8"
<b>Flow capacity – 3/4" port*</b>	290 scfm
<b>Flow capacity – 1" port*</b>	290 scfm

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Panel nut comes standard on all individual regulator units





## 3000 Series lubricators

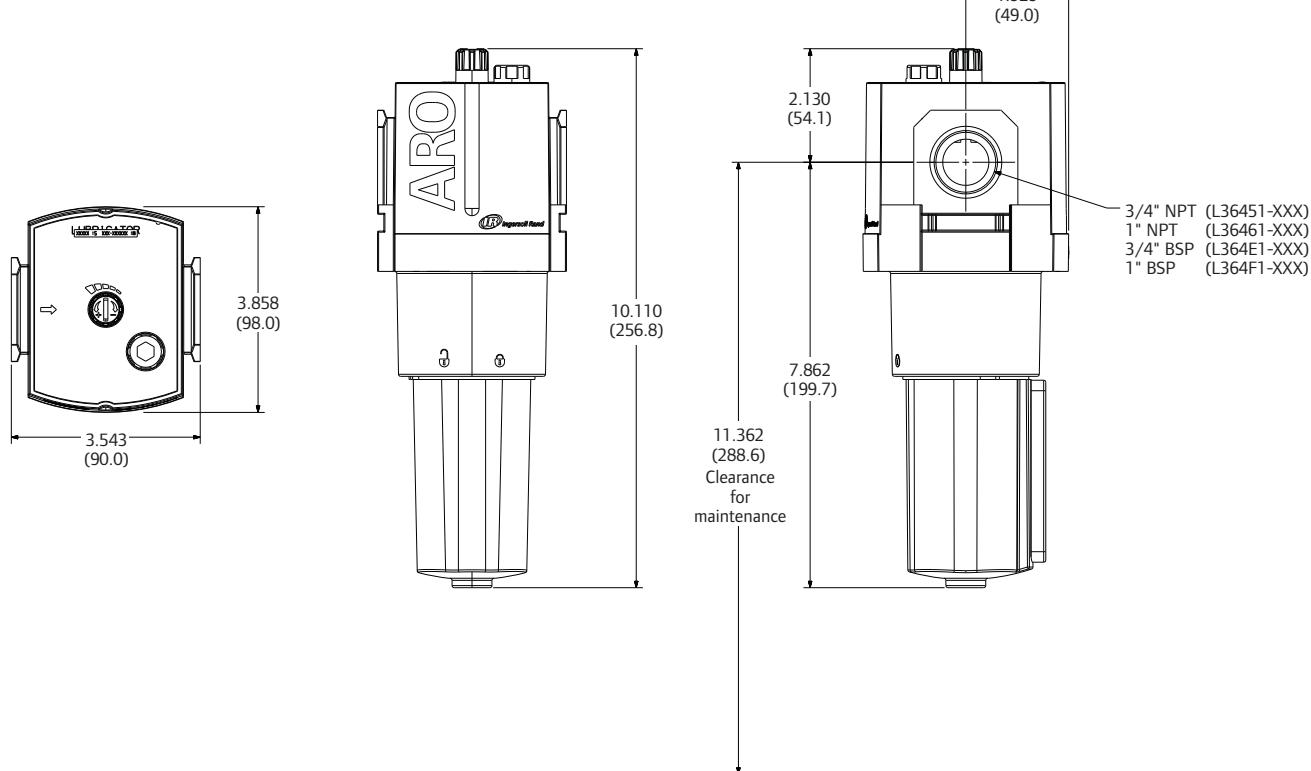
3/4" and 1" Ports

Technical data	
Lubricator body	Aluminum
Lubricator sight dome	Nylon
Lubricator inlet tube	Urethane
Seals	Nitrile
	METAL / METAL W/ SIGHT GLASS
Max inlet pressure (psi)	250
Temperature range (F)	23 – 175
Bowl capacity (oz)	3.7
Flow capacity — 3/4" port*	330 scfm
Flow capacity — 1" port*	330 scfm

\*Inlet pressure 90 psi (6.2 bar) with 7 psi drop (0.5 bar)



3000 Series



## How to order

To configure the desired part number, use the chart below to select the port size, thread type, and configuration options.

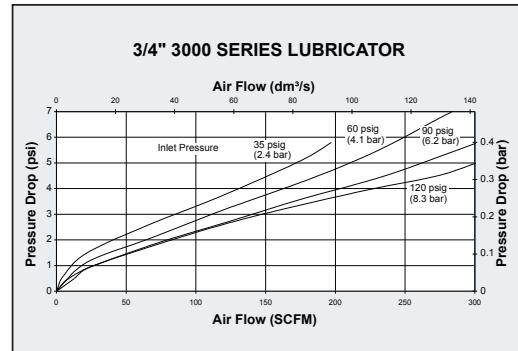
Port size	Base model			
3/4"	L364	5	1	- X X X
1"	L364	6	1	- X X X
Thread type	Adjustment option	Bowl option	Fill option	
5 3/4" NPT	1 Standard	1 Metal w/ sight glass	0 Standard	
6 1" NPT		2 Metal		
E 3/4" BSP				
F 1" BSP				

**Note:** Some menu combinations not available.  
Please consult price book to verify.  
Popular options are shown in red below.

## Popular configurations

Port size NPT	Adjustment option	Bowl cap (oz)	Fill option	Model
<b>METAL BOWL</b>				
3/4"	Standard	3.7	Standard	L36451-120
1"	Standard	3.7	Standard	L36461-120
<b>METAL BOWL W/ SIGHT GLASS</b>				
3/4"	Standard	3.7	Standard	L36451-110
1"	Standard	3.7	Standard	L36461-110

## 3/4" Pressure drop test



See page 77 for additional flow charts

## Replacement parts

MODEL	DESCRIPTION
104465	Lubricator bowl service kit
104466	Sight dome repair kit
104337	Metal bowl
104338	Metal bowl w/ sight glass

## Accessories

See page 65 for details

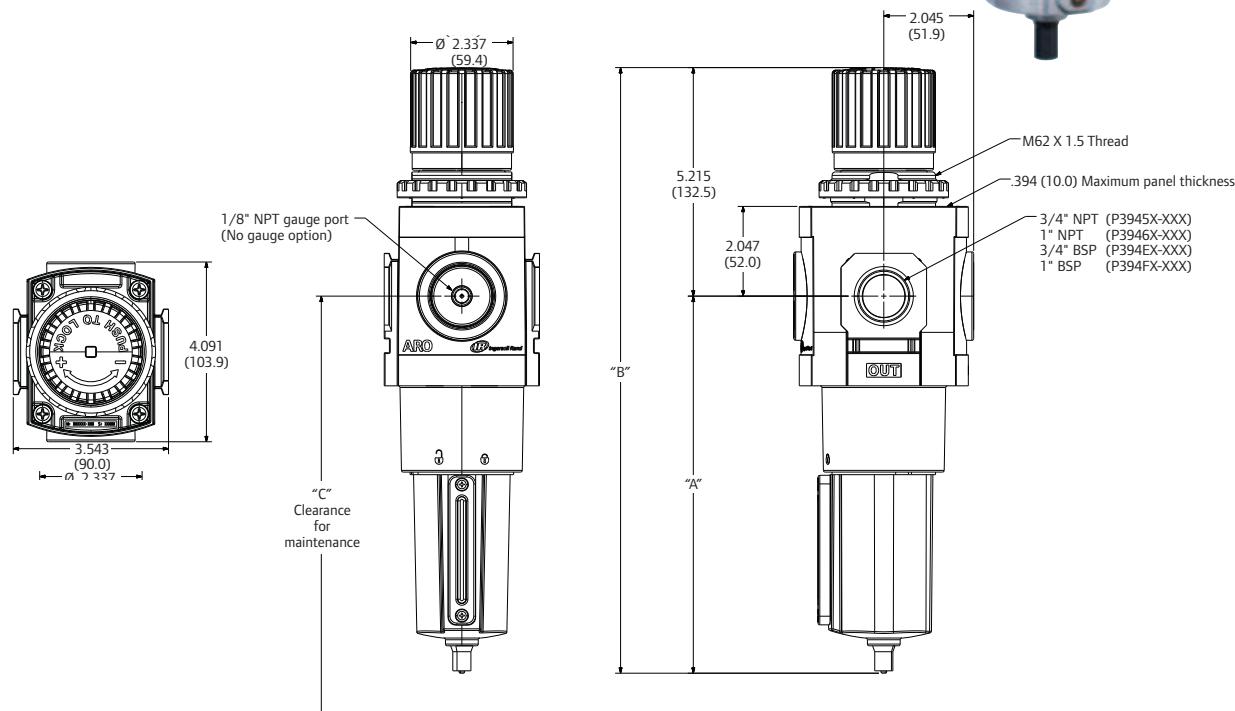
MODEL	DESCRIPTION
104393-5	3/4" NPT lockout valve
104393-6	1" NPT lockout valve
104397	Modular clamp
104476-5	3/4" NPT pipe adapter
104476-6	1" NPT pipe adapter
104402	T-type wall mount
104406	L-type wall mount
104410	C-type wall mount

# 3000 Series piggyback filters / regulators

3/4" and 1" Ports

Technical data	
	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	250
<b>Temperature range (F)</b>	23 – 175
<b>Spring range options (psi)</b>	0 – 30
	0 – 60
	0 – 140
	10 – 175
<b>Bowl cap — manual drain (oz)</b>	5.3
<b>Bowl cap — auto drain (oz)</b>	5.9
<b>Gauge port</b>	1/8"
<b>Flow capacity — 3/4" port*</b>	236 scfm
<b>Flow capacity — 1" port*</b>	250 scfm

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



MODEL	A (MM)	B (MM)	C (MM)	DRAIN
P394XX-XX0	8.425 (214.0)	13.642 (346.5)	10.925 (277.5)	MANUAL
P394XX-XX4	9.472 (240.6)	14.689 (373.1)	11.972 (304.1)	AUTOMATIC



# 3000 Series combinations

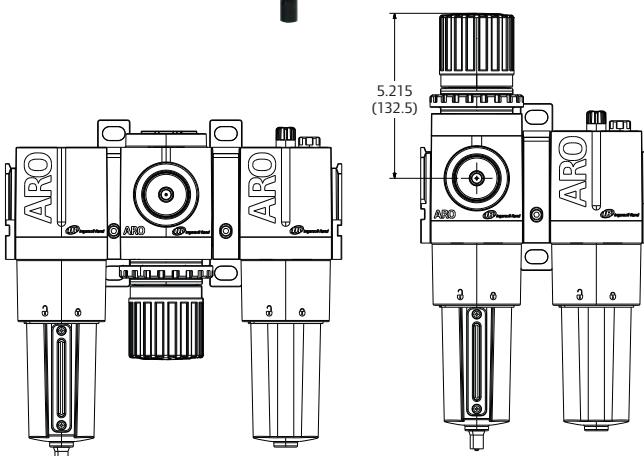
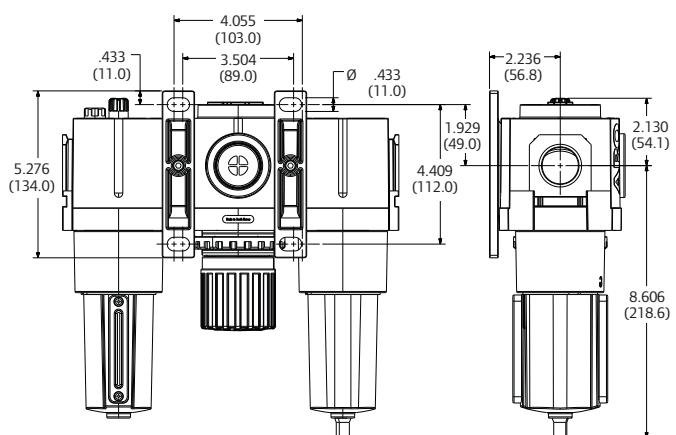
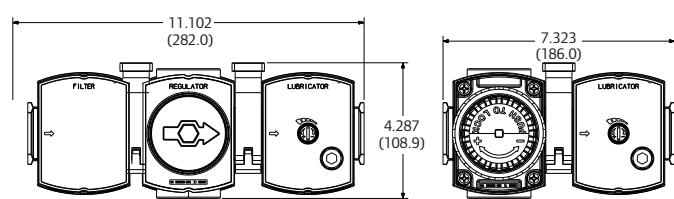
3/4" and 1" Ports

Technical data	
	METAL / METAL W/ SIGHT GLASS
<b>Max inlet pressure (psi)</b>	250
<b>Temperature range (F)</b>	23 – 175
<b>Spring range options (psi)</b>	0 – 200
<b>Filter element</b>	5 micron
<b>Filter bowl cap — manual drain (oz)</b>	5.3
<b>Filter bowl cap — auto drain (oz)</b>	5.9
<b>Lubricator bowl capacity (oz)</b>	3.2
<b>Gauge port</b>	1/8"
<b>Flow capacity — 3/4" - 2 unit*</b>	201 scfm
<b>Flow capacity — 1" - 2 unit*</b>	208 scfm
<b>Flow capacity — 3/4" - 3 unit*</b>	199 scfm
<b>Flow capacity — 1" - 3 unit*</b>	215 scfm

\*Inlet pressure 100 psi (6.9 bar), 90 psi set (6.2 bar), with 33 psi drop (2.3 bar)



Photos shown with optional panel nut. If required, order 104419 panel nut separately.





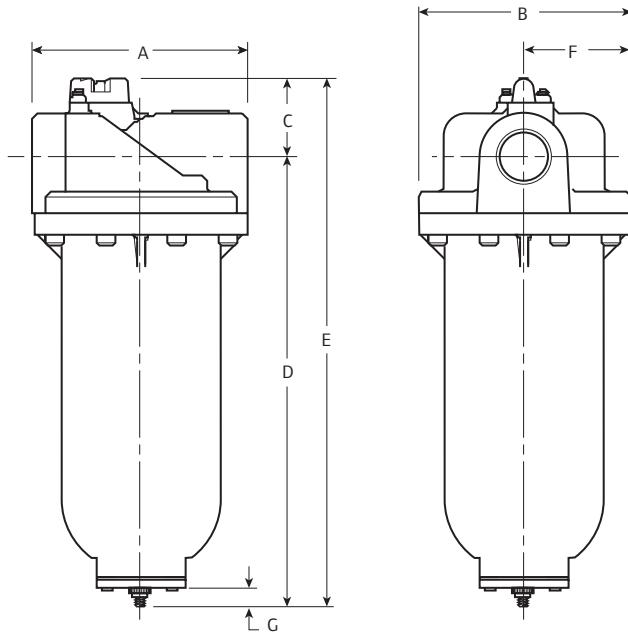
## Super-duty series standard filters

1", 1-1/4", 1-1/2" and 2" Ports

Technical data	
<b>Flow capacity*</b>	1" — 323 cfm (152 dm <sup>3</sup> /s) 1-1/4" — 970 cfm (458 dm <sup>3</sup> /s) 1-1/2" — 1,280 cfm (604 dm <sup>3</sup> /s) 2" — 1,400 cfm (660 dm <sup>3</sup> /s)
<b>Operating temperature</b>	32° – 150° F (0° – 65.5° C)
<b>Max supply pressure</b>	With pressure indicator — 150 psig (10.3 bar)
<b>Standard filtration</b>	5 micron
<b>Useful retention<sup>†</sup></b>	1" = 11.5 oz (.34 liters) 1-1/4" - 2" = 27 oz (.8 liters)
<b>Body and bowl</b>	Aluminum

\*Inlet pressure of 150 psig (10.3 bar). Pressure drop of 5 psig (0.3 bar).

<sup>†</sup>Useful retention refers to volume below the quiet zone baffle.



Models	A	B	C	D	E	F	G
1-1/4" - 2" - Manual Drain	7.80" (198 mm)	7.76" (197 mm)	2.83" (72 mm)	16.24" (412.5 mm)	19.07" (484 mm)	3.88" (98.6 mm)	0.55" (14 mm)
1-1/4" - 2" - Auto Drain	7.80" (198 mm)	7.76" (197 mm)	2.83" (72 mm)	15.69" (398.5 mm)	18.52" (470 mm)	3.88" (98.6 mm)	0.55" (14 mm)



## Super-duty series coalescing filters

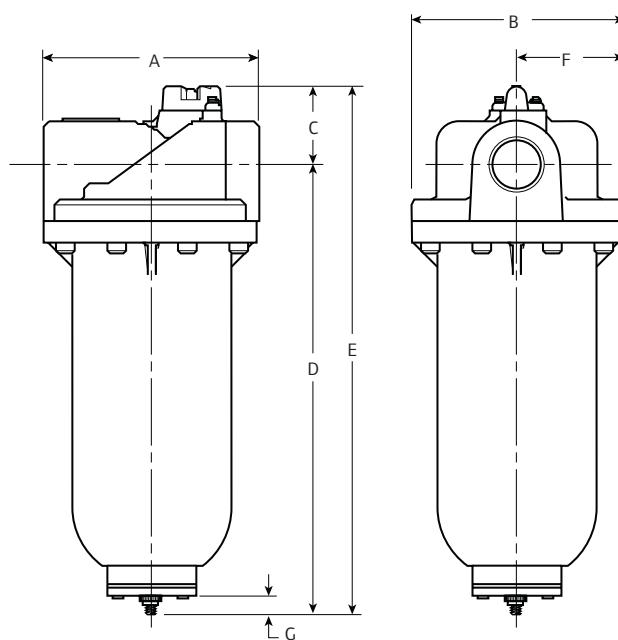
1", 1-1/4", 1-1/2", 2" and 3" Ports

Technical data	
<b>Flow capacity*</b>	1 — 419 cfm (197 dm <sup>3</sup> /s) 1-1/4" — 741 cfm (350 dm <sup>3</sup> /s) 1-1/2" — 710 cfm (335 dm <sup>3</sup> /s) 2" — 860 cfm (335 dm <sup>3</sup> /s) 3" — 1770 cfm (800 dm <sup>3</sup> /s)
<b>Operating temperature</b>	32° – 150° F (0° – 65.5° C)
<b>Maximum supply pressure</b>	With pressure indicator — 150 psig (10.3 bar)
<b>Standard filtration</b>	0.01-Micron**
<b>Useful retention†</b>	1" = 22 oz (.65 liters) 1-1/4" - 2" = 32 oz (.95 liters) 3" = 50.7 oz (1.5 liters)

\*Inlet pressure 150 psig (10.3 bar). Pressure drop of 3 psig (0.2 bar).

\*\*Filtration temperature of 70° F (21° C) @ 100 psig (6.9 bar) with typical compressor lubricating oil and protected by Type "C" filter.

†Useful retention refers to volume below the quiet zone baffle.



Models	A	B	C	D	E	F	G
1-1/4" - 2" - Manual Drain	7.80" (198 mm)	7.75" (197 mm)	2.83" (72 mm)	16.24" (412.5 mm)	19.07" (484 mm)	3.88" (98.6 mm)	0.55" (14 mm)
1-1/4" - 2" - Auto Drain	7.80" (198 mm)	7.75" (197 mm)	2.83" (72 mm)	15.69" (398.5 mm)	18.52" (470 mm)	3.88" (98.6 mm)	0.55" (14 mm)
3" - Manual Drain	8.94" (227 mm)	8.88" (225.5 mm)	3.48" (88 mm)	25.96" (660 mm)	29.44" (748 mm)	4.44" (112.8 mm)	0.55" (14 mm)

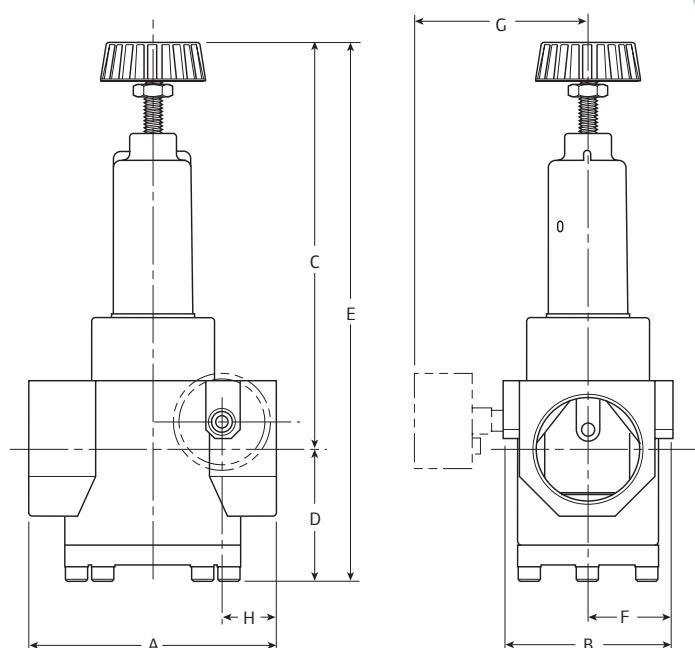


## Super-duty series regulators

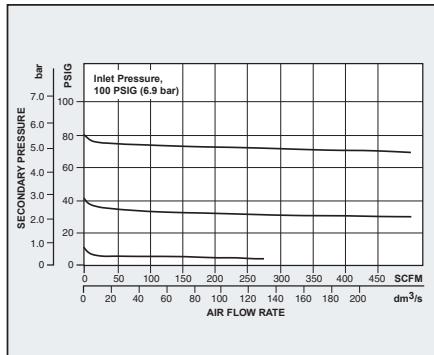
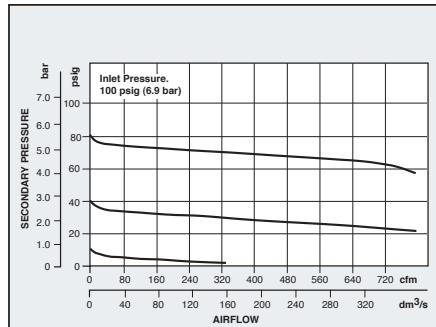
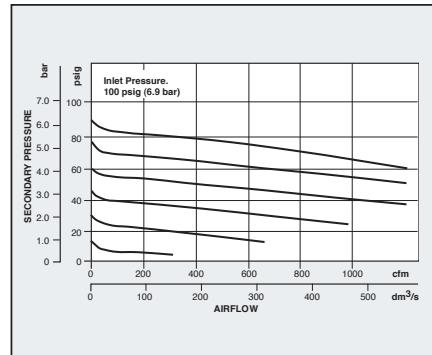
1", 1-1/4", 1-1/2" and 2" Ports

Technical data	
<b>Flow capacity</b>	1" — 500 cfm (236 dm <sup>3</sup> /s) 1-1/4" — 800 cfm (377 dm <sup>3</sup> /s)* 1-1/2", 2" — 1,200 cfm (566 dm <sup>3</sup> /s)**
<b>Operating temperature</b>	32° – 150° F (0° – 65.5° C)
<b>Max supply pressure</b>	300 psig (20.7 bar)
<b>Adjusting range</b>	0 – 125 psig (0 – 8.6 bar) 0 – 180 psig (0 – 12.4 bar)
<b>Pressure</b>	0 – 180 psig (0 – 12.4 bar)
<b>Gauge port (2 each)</b>	NPT / BSPT-Rc — 1/4"

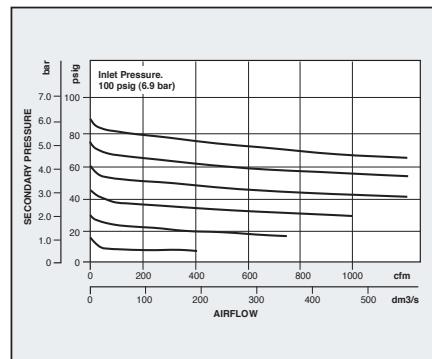
\*Inlet pressure of 100 psig (6.9 bar). Secondary pressure of 80 psig (5.5 bar).  
\*\*Inlet pressure of 100 psig (6.9 bar). Secondary pressure of 85 psig (5.9 bar).



Models	A	B	C	D	E	F	G	H
1", 1-1/4" No Gauge	4.29" (109 mm)	2.62" (66.5 mm)	8.62" (218.9 mm)	1.69" (43 mm)	10.31" (262 mm)	1.31" (33.3 mm)	-	1.23" (31.2 mm)
1-1/2", 2" No Gauge	5.31" (135 mm)	3.58" (91 mm)	9.09" (230.8 mm)	2.79" (71 mm)	11.88" (302 mm)	1.79" (45.5 mm)	-	1.15" (29.2 mm)

**1" Pressure drop test****1-1/4" Pressure drop test****1-1/2" Pressure drop test**

Port size NPT	Pressure range psi	Weight lb (kg)	Model
<b>RELIEVING • NO GAUGE</b>			
1"	0 – 125	6.0 (2.7)	R37561-100
1"	0 – 180	6.0 (2.7)	R37561-300
1-1/4"	0 – 125	6.0 (2.7)	R37571-100
1-1/4"	0 – 180	6.0 (2.7)	R37571-300
1-1/2"	0 – 125	10.8 (4.9)	R37581-100
1-1/2"	0 – 180	10.8 (4.9)	R37581-300
2"	0 – 125	10.8 (4.9)	R37591-100
2"	0 – 180	10.8 (4.9)	R37591-300

**2" Pressure drop test****Replacement parts**

SIZE	DESCRIPTION	MODEL
All sizes	Wall mount pipe clamp	104512
All sizes	Relieving piston kit	104518
1", 1-1/4" Sizes	1", 1-1/4" Valve assembly kit	104519
1-1/2", 2" Sizes	1-1/2", 2" Valve assembly kit	104520
1/4" Gauge Port	Gauge, 0-160, 2" dia., steel / glass	104502
1/4" Gauge Port	Gauge, 0-160, 2" dia., plastic / poly	104504
1/4" Gauge Port	Gauge, 0-250, 2" dia., steel / glass	104503
1/4" Gauge Port	Gauge, 0-250, 2" dia., plastic / poly	104505

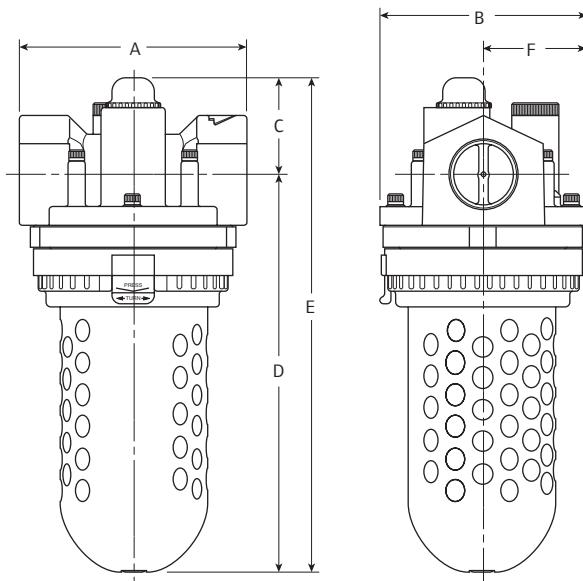
## Super-duty series lubricators

1", 1-1/4", 1-1/2" and 2" Ports

Technical data	
<b>Flow capacity</b>	1 — 374 cfm (176 dm <sup>3</sup> /s) 1-1/4", 1-1/2" — 927 cfm (437 dm <sup>3</sup> /s)* 2" — 1,186 cfm (560 dm <sup>3</sup> /s)*
<b>Operating temperature</b>	Plastic bowl — 32° – 125° F (0° – 52° C) Metal bowl (L50) — 32° – 150° F (0° – 65.5° C)
<b>Max supply pressure</b>	Plastic bowl — 150 psig (10.3 bar) Metal bowl (L50) — 200 psig (13.8 bar)
<b>Min flow for lubrication</b>	1 cfm @ 100 psig
<b>Useful retention**</b>	26 oz (769 cm <sup>3</sup> )
<b>Body</b>	Zinc
<b>Bowl</b>	Aluminum

\*Inlet pressure of 120 psig (8.3 bar). Pressure drop of 5 psid (0.3 bar).

\*\*Useful retention refers to usable volume.



Models	A	B	C	D	E	F
1" - Poly Bowl	4.63" (117 mm)	4.79" (122 mm)	1.98" (50 mm)	8.36" (212 mm)	10.34" (263 mm)	2.40" (61 mm)
1" - Metal Bowl w/ Sight Gauge	4.63" (117 mm)	4.79" (122 mm)	1.98" (50 mm)	8.90" (226 mm)	10.90" (277 mm)	2.40" (61 mm)
1-1/4", 1-1/2"	5.50" (140 mm)	5.00" (127 mm)	2.28" (58 mm)	9.33" (237 mm)	11.60" (295 mm)	2.41" (61.2 mm)
2"	5.50" (140 mm)	5.00" (127 mm)	2.60" (66 mm)	9.64" (245 mm)	12.24" (311 mm)	2.41" (61.2 mm)



## Brass regulators

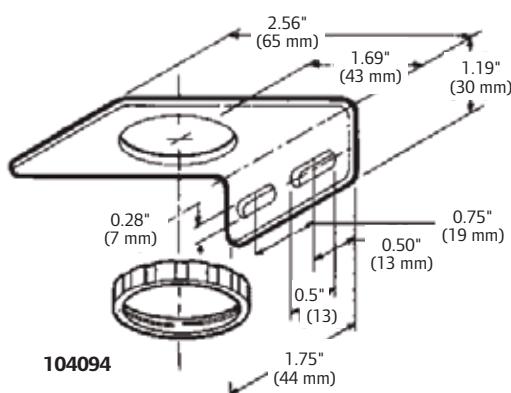
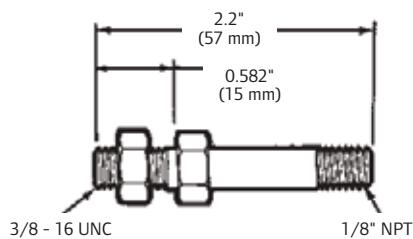
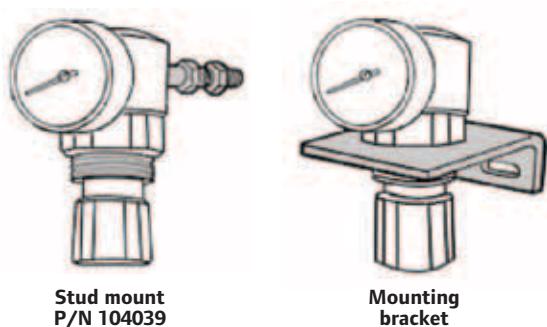
1/8" and 1/4" Ports

Technical data	
<b>Max inlet pressure</b>	250 psig (17 bar)
<b>Max adjusted pressure</b>	125 psig (8.6 bar)
<b>Operating temperature</b>	0° to 150°F (-18° to 65°C)
<b>Weight</b>	1/8" = 0.75 lb (345 g) 1/4" = 0.67 lb (306 g)
<b>Air flow*</b>	1/8" = 13 scfm 1/4" = 13 scfm
<b>Water flow**</b>	1/8" = 1.75 gpm 1/4" = 2.0 gpm

\*Air flow is at 125 PSIG (8.6 bar) inlet and 100 PSIG (6.9 bar outlet).

\*\*Water flow is at 60 PSIG (4.1 bar) inlet and 40 PSIG (2.8 bar outlet).

**Warning:** These regulators are designed for use in industrial compressed air or water systems only.  
Never use these regulators where pressure or temperature can exceed the rated operating conditions.  
See SPECIFICATIONS.



## Features

### For accurate, low-cost control of air and water flow

- **Corrosion protection** — Brass body with internal stainless steel valve spring provides corrosion protection against regulated fluids
- **Accurate, reliable control** — Non-rising, locking adjustment knob maintains the desired setting
- **Mounting flexibility** — Panel mounting nut is part of the regulator and is included at no additional cost. Industry standard 1-3/16" - 18 threaded spring housing enables easy panel mounting (max. panel thickness is 3/16"). Available mounting bracket and stud mount provide a choice of wall mountings. Compact size is ideal for installations where space is limited
- **Durability** — Brass construction makes this regulator the perfect choice for your most rugged and demanding air and water applications

Port size NPT	Gauge port NPT	Model
<b>RELIEVING 0 – 125 PSI</b>		
1/8"	1/8"	B27112-000
1/4"	1/8"	B27122-000
<b>RELIEVING 0 – 50 PSI</b>		
1/4"	1/8"	B27122-100
<b>NONRELIEVING 0 – 125 PSI</b>		
1/4"	1/8"	B27122-020

## Applications

Medical and dental equipment

Beverage dispensing equipment

Lawn irrigation systems

Water purification systems

Car wash equipment

Miniature pneumatic plumbing circuits

## Accessories

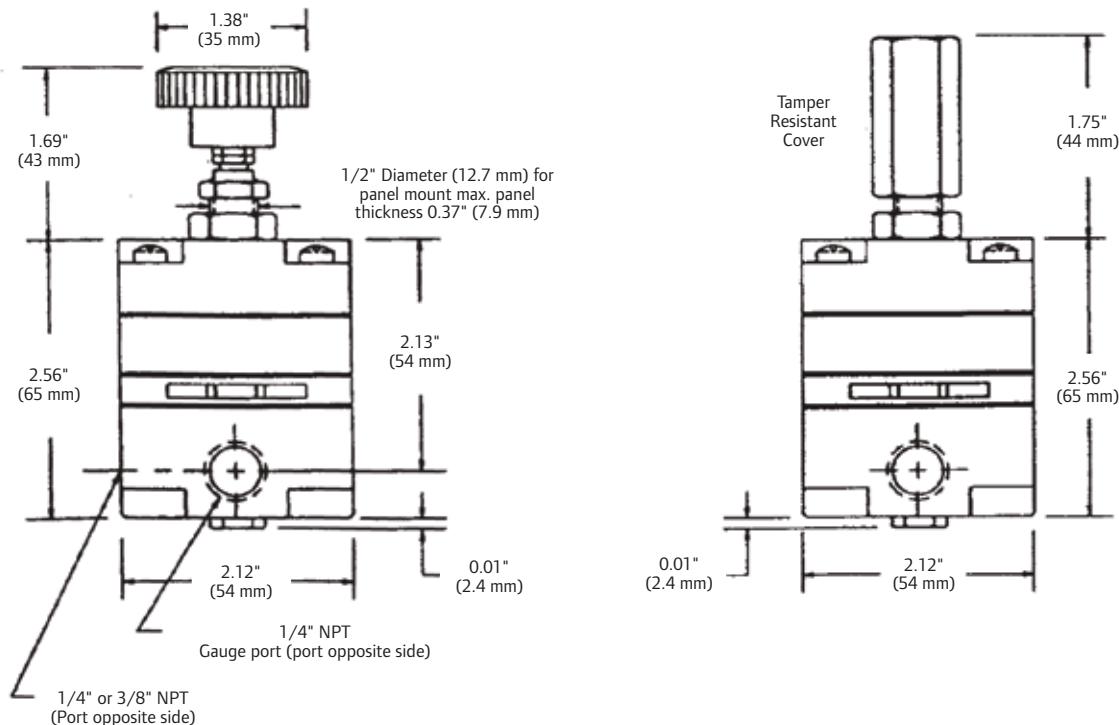
MODEL	DESCRIPTION
29850	Gauge* 0 – 160 psig (0 – 11 bar)
29668	Mounting bracket
104094	Panel mounting nut (included with regulator)
104039	Stud mounting

\*Gauge has polycarbonate lens.

## Precision / air regulators

1/4" and 3/8" Ports

Technical data	
<b>Body</b>	Zinc die-cast
<b>Diaphragm</b>	Buna N
<b>Metering capsule</b>	Stainless steel
<b>Knob</b>	Phenolic plastic
<b>Flow capacity</b>	14 scfm (25 m <sup>3</sup> /hr)
<b>Exhaust capacity</b>	Up to 10 scfm (17 m <sup>3</sup> /hr)
<b>Sensitivity</b>	0.125" (3.2 mm) water column
<b>Total air consumption</b>	6 scfh (.17 m <sup>3</sup> /hr)
<b>Pilot bleed rate</b>	0.08 scfm (0.15 m <sup>3</sup> /hr)
<b>Supply pressure variation</b>	Less than 0.005 PSIG (0.03 kpa) @ 25 psig variance
<b>Maximum supply pressure</b>	150 psig (1050 kpa) A filter with 5-Micron element should be installed ahead of unit
<b>Operating temperature range</b>	20° to 150°F (-7° to 66°C)

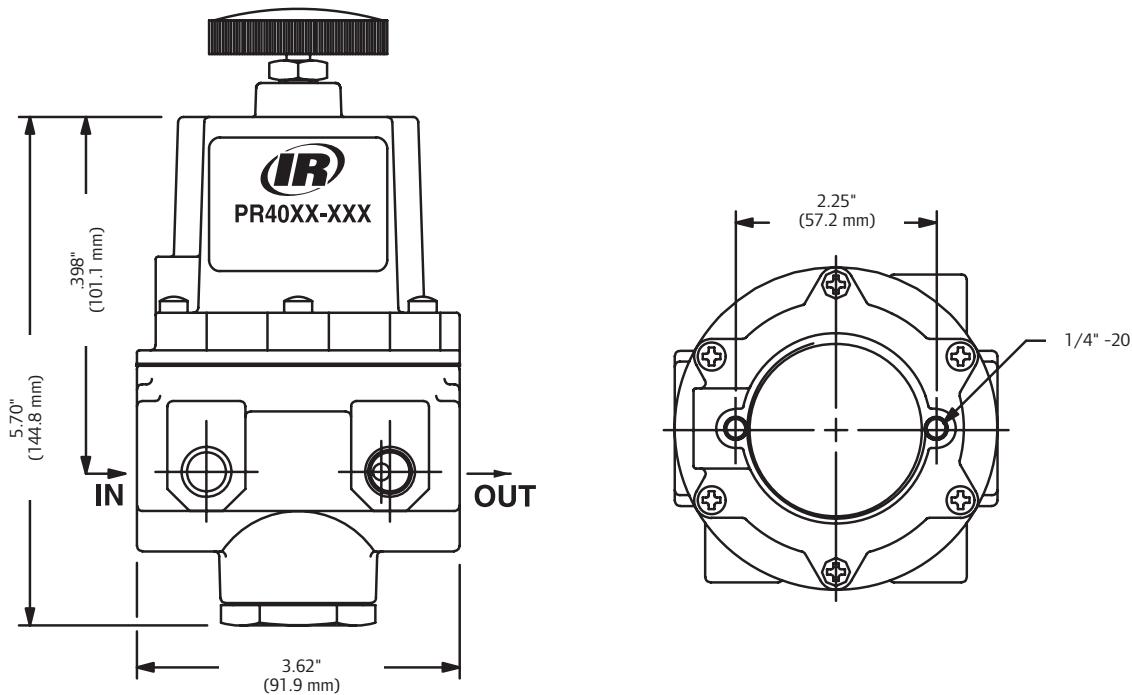




## High-flow precision regulators

3/8", 1/2", and 3/4" Ports

Technical data	
<b>Materials of construction</b>	Body — die cast zinc Bonnet — die cast aluminum alloy Knob — phenolic plastic, plated steel Diaphragms — nitrile elastomers
<b>Temperature range</b>	-20° to 180° F (-29° to 82° C)
<b>Maximum pressure</b>	400 psig (27.6 bar)
<b>Media</b>	Compressed air
<b>Gauge ports</b>	1/4 – 18 NPTF
<b>Flow @ 100 psig supply</b>	200 scfm (11.4 bar), see charts
<b>Weight</b>	Approx. 5 lb (2.3 kg)
<b>Effect of supply pressure on regulated pressure</b>	Less than ±0.35 psig (0.02 bar) for a supply variation of 100 psig (6.9 bar)



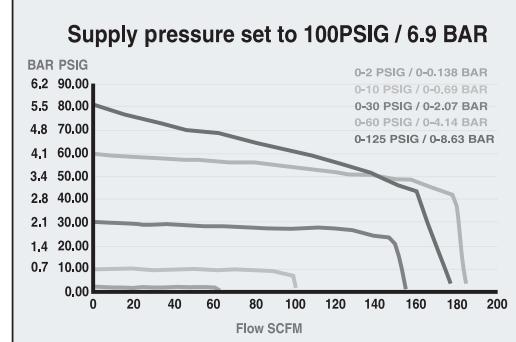
## Features

- Flow rates of up to 200 scfm
- The ARO high-flow precision regulator is a direct acting, diaphragm-operated regulator. Once set to a desired output pressure, the regulator maintains the setting permanently
- Available in 3/8", 1/2", and 3/4" NPT
- Rugged die-cast zinc and aluminum housings are pressure tested for safe operation and can handle harsh and abusive environments

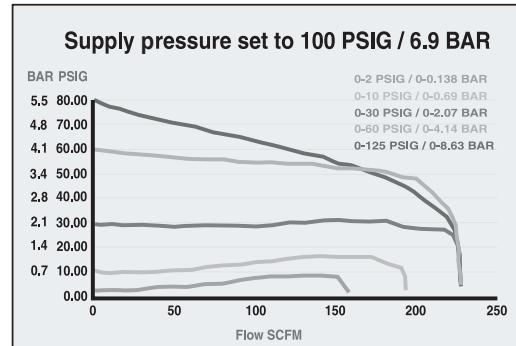
The ARO high-flow precision regulator is designed for applications that require large flow capability and accurate pressure control. With low droop, high accuracy, fine adjustment control, these units are excellent in material handling and conveyor applications. The use of a rolling diaphragm provides excellent sensitivity and improved accuracy while a balance pintle minimizes output pressure changes caused by fluctuations in the supply pressure. With a maximum supply pressure of 400 psig (22.7 bar) and output ranges up to 125 psig (8.6 bar) flow rates of 200 scfm can be achieved.

Model	Description	Pressure range
PR4033-200	3/8" NPT regulator	0 – 60 psig
PR4033-300	3/8" NPT regulator	0 – 30 psig
PR4044-200	1/2" NPT regulator	0 – 60 psig
PR4044-300	1/2" NPT regulator	0 – 30 psig
PR4055-200	3/4" NPT regulator	0 – 60 psig
PR4055-300	3/4" NPT regulator	0 – 30 psig
104270	Repair kit (includes diaphragm assembly and pintle assembly)	
104271	Mounting bracket	

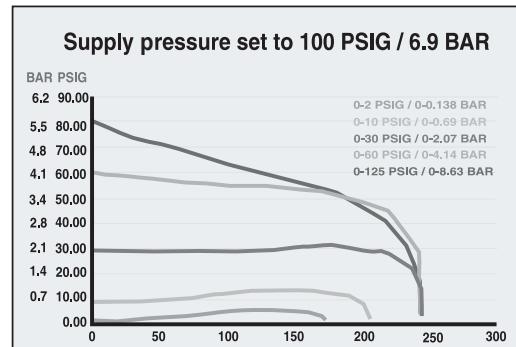
## 3/8" Pressure drop test



## 1/2" Pressure drop test



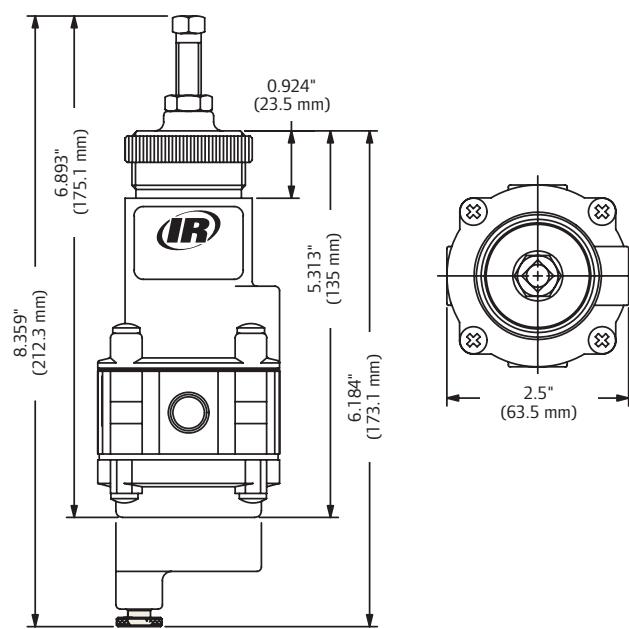
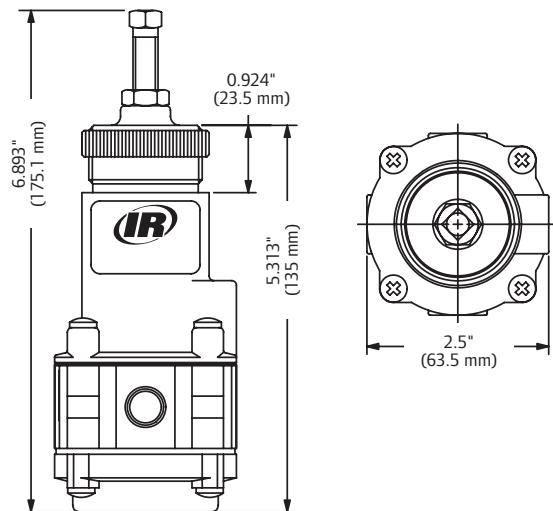
## 3/4" Pressure drop test



## Stainless-steel precision regulators and filter / regulators

1/4" and 3/8" Ports

Technical data	
PFRSX1-X00 / PRSSX1-X00	
<b>Materials of construction</b>	316 stainless
<b>Seals</b>	Fluorocarbon
<b>Filter elements</b>	5-Micron (for use with PFRSX1-X00 units only)
<b>Temperature range</b>	-20° to 180° F (-29° to 82° C)
<b>Maximum pressure</b>	250 psig (17.2 bar)
<b>Media</b>	Compressed air
<b>Gauge ports</b>	1/4-18 NPTF
<b>Flow @ 100 psig (6.9 bar) Supply 20 psig (1.4 bar) Outlet</b>	20 scfm (566 lpm)

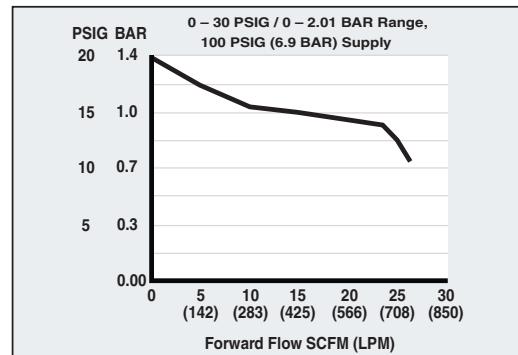


## Features

- Stainless-steel construction is ideal for corrosive environments and sour gas
- Excellent repeatability
- Tapped vent for exhaust gas capture
- Once set to a desired pressure, the ARO 316 stainless steel regulator will permanently maintain their settings through the use of a convoluted diaphragm. This diaphragm provides constant adjustment to downstream pressure drop, and downstream pressure increase
- 1/4" and 3/8" NPT
- Panel mount nut standard

This precision regulator line is designed for service with a wide variety of corrosive gases and environments. Its corrosion resistant materials are compatible with sour gas and for use in offshore environments. Applications include: petrochemical processing, chemical plants, food processing and packaging, and paper / pulp mills. The regulator operates in pressure ranges up to 150 psig (10.3 bar). The filter on the filter / regulator unit has a built-in dripwell which traps water, oil, and other contaminants. The contaminants are easily flushed out via a convenient manual drain. The 5-micron filter element is made of 316 stainless and is easily removed for cleaning.

## Pressure drop test



Model	Description	Pressure range
PRSS21-200	1/4" NPT regulator	0 – 60 psig
PRSS21-400	1/4" NPT regulator	0 – 30 psig
PRSS21-500	1/4" NPT regulator	0 – 100 psig
PRSS21-600	1/4" NPT regulator	2 – 150 psig
PRSS31-200	3/8" NPT regulator	0 – 60 psig
PRSS31-400	3/8" NPT regulator	0 – 30 psig
PRSS31-500	3/8" NPT regulator	0 – 100 psig
PRSS31-600	3/8" NPT regulator	2 – 150 psig
PFRS21-200	1/4" NPT filter/regulator	0 – 60 psig
PFRS21-400	1/4" NPT filter/regulator	0 – 30 psig
PFRS21-500	1/4" NPT filter/regulator	0 – 100 psig
PFRS21-600	1/4" NPT filter/regulator	2 – 150 psig
PFRS31-200	3/8" NPT filter/regulator	0 – 60 psig
PFRS31-400	3/8" NPT filter/regulator	0 – 30 psig
PFRS31-500	3/8" NPT filter/regulator	0 – 100 psig
PFRS31-600	3/8" NPT filter/regulator	2 – 150 psig
104267	316 Stainless steel mounting bracket	
104268	5 Micron filter element	
104269	40 Micron filter element	

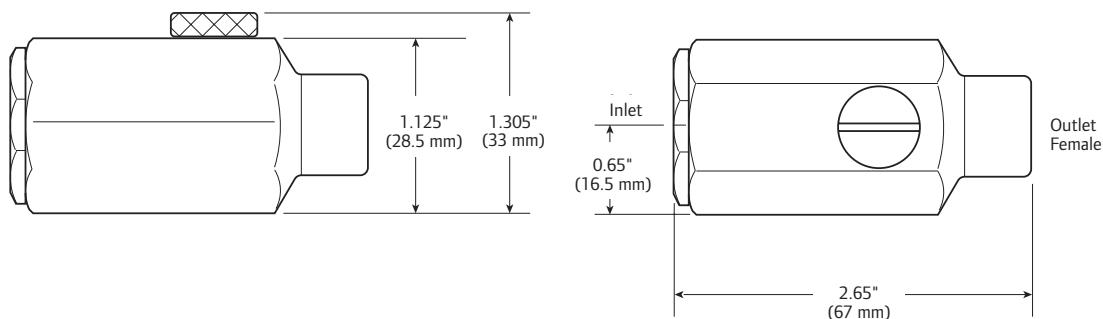
## Inline Series lubricators

1/4", 3/8", 1/2", and 3/4" Ports

Technical data	
<b>Flow capacity*</b>	1/4" — 36.0 cfm (17.0 dm <sup>3</sup> /s)
<b>Flow capacity*</b>	3/8" — 38.1 cfm (18.0 dm <sup>3</sup> /s)
<b>Operating temperature</b>	32° – 150° F (0° – 65.5° C)
<b>Max supply pressure</b>	200 psig (13.8 bar)
<b>Useful retention**</b>	0.25 oz (7.4 cm <sup>3</sup> )
<b>Port size</b>	NPT / BSPT-Rc — 1/4", 3/8"
<b>Weight</b>	0.2 lb (0.1 kg)

\*Inlet pressure of 150 psig (10.3 bar). Pressure drop of 5 psid (0.3 bar).

\*\*Useful retention refers to usable volume.

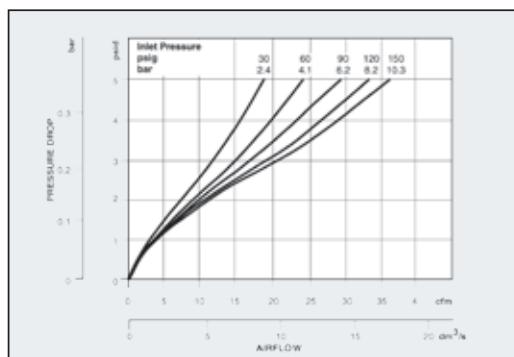


### Features

Inline lubricators assure proper lubrication for small pneumatic hand tools. These inline lubricators put the oil source right at the tool. Oil capacity is 1/4 oz. (1 ml); enough to last through an average eight-hour shift. This lubricator requires cyclical or intermittent airflow for proper operation, and consequently works best when installed at the tool inlet or on a short hose near the tool. The L01 cannot be filled under pressure.

Port size NPT	Airflow cfm	Bowl size (oz)	Weight lb	Model Number
<b>INLINE LUBRICATORS</b>				
1/4"	36	0.25	0.2	L01-02-000
3/8"	38.1	0.25	0.2	L01-03-000
1/2"	30	3	0.875	3LUB8
3/4"	45	5	1.5	6LUB12
3/4"	80	8	2	8LUB12

### Pressure drop test



# Accessories

## Modular threaded lockout valve

Meets OSHA regulation 1910.147. This valve provides a safety lockout to prevent accidental machine start-up. When the slider is shifted into the lockout position, inlet air is blocked and downstream air is exhausted to atmosphere. The slider contains a hole that enables the user to attach a lock to the unit, preventing accidental shifting. The lockout valve is modular and can be connected via the modular clamp spacers, or threaded pipe. Order modular clamps separately.



104390-1



104391-2

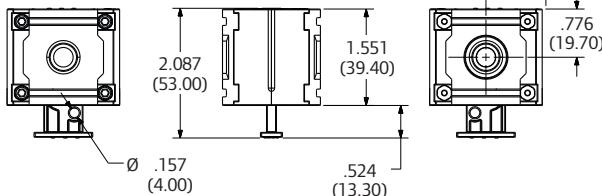
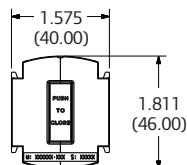


104392-3



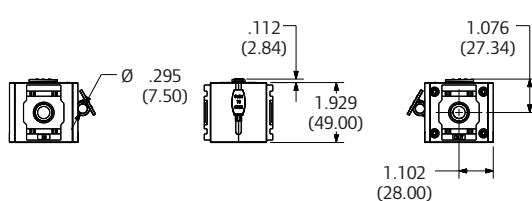
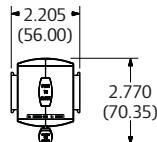
104393-5

104390-X

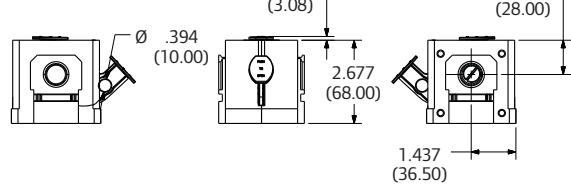
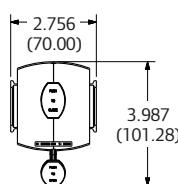


Model number	Size	Material	Port size	Description
104390-1	1000 Series	Body: aluminum	1/8" - NPT	Lockout valve
104390-2			1/4" - NPT	
104390-A			1/8" - BSP	
104390-B			1/4" - BSP	
104391-2			1/4" - NPT	
104391-3			3/8" - NPT	
104391-B	1500 Series	Lockout switch: acetal	1/4" - BSP	Lockout valve
104391-C			3/8" - BSP	
104392-3			3/8" - NPT	
104392-4	2000 Series	Lockout switch: acetal	1/2" - NPT	Lockout valve
104392-C			3/8" - BSP	
104392-D			1/2" - BSP	
104393-5	3000 Series	Lockout switch: acetal	3/4" - NPT	Lockout valve
104393-6			1" - NPT	
104393-E			3/4" - BSP	
104393-F			1" - BSP	

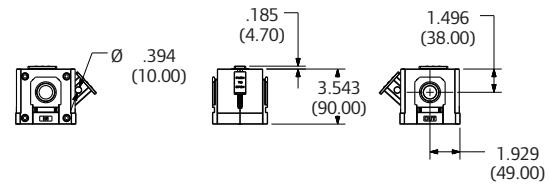
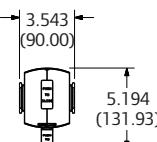
104391-X



104392-X



104393-X



## Accessories

### Modular check valve

The modular check valve is used to prevent downstream pressure loss. Acting as a one-way directional flow valve, this device is generally installed downstream of the regulator. The modular check valve is connected via modular clamps. Order modular clamps separately.

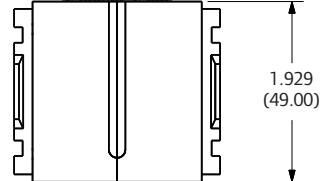
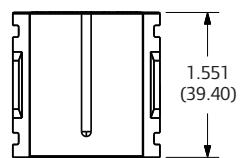
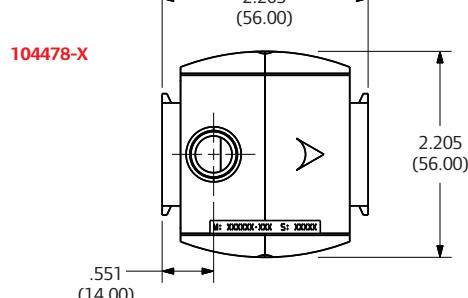
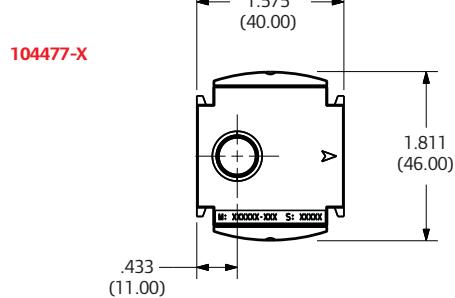


104478-2

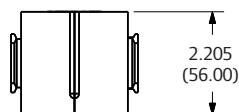
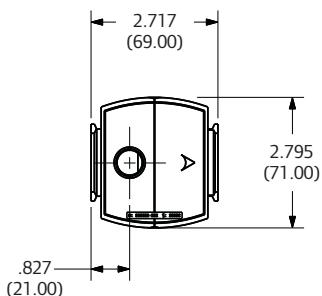


104479-3

Model number	Size	Material	Port size	Top port (NPT)	Description
104477-1	1000 Series	Body: aluminum	1/4"	1/8"	Check valve
104477-2			1/4"	1/4"	
104478-1	1500 Series	Seals: nitrile	3/8"	1/8"	Check valve
104478-2			3/8"	1/4"	
104479-2	2000 Series		1/2"	1/4"	Check valve
104479-3			1/2"	3/8"	



104479-X



### Modular clamp / spacer kit

Modular clamps are used to connect any two modular FRL units or accessories together. The kit includes both a front and a back clamp, along with the connecting bolt(s). The steel bolts are metric hex head.

Model number	Size	Material	Description
104394	1000 Series	Nylon	Modular / clamp spacer kit
104395	1500 Series	Aluminum	
104396	2000 Series*	Aluminum + zinc	
104397	3000 Series	Aluminum	

\* On 3/4" NPT 2000 Series , use 104397 bracket



104394



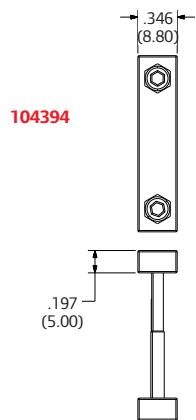
104395



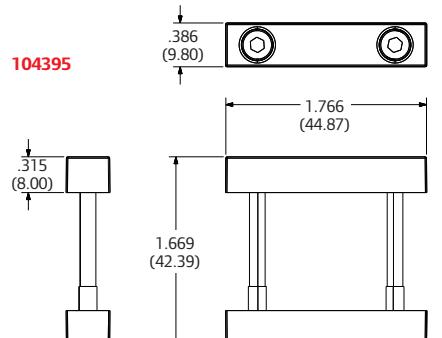
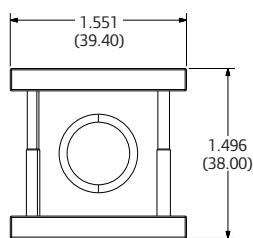
104396



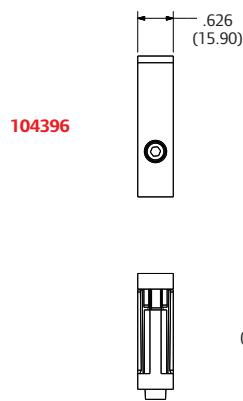
104397



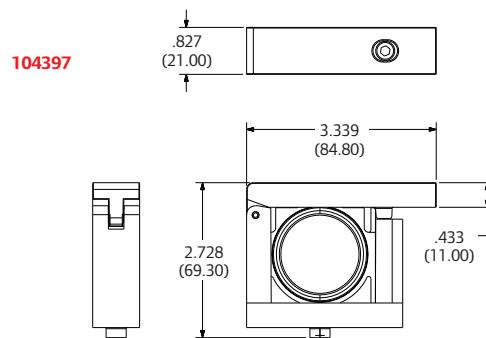
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104395



104396

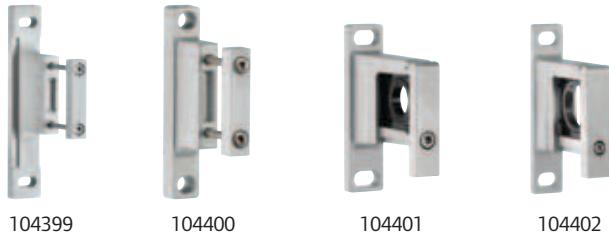


104397

## Accessories

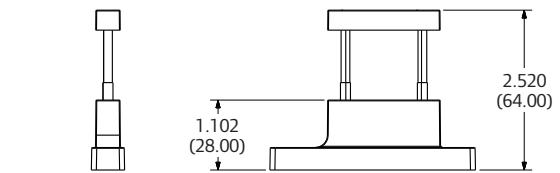
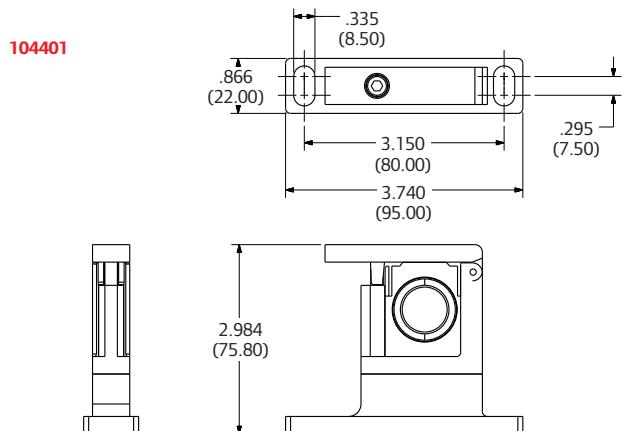
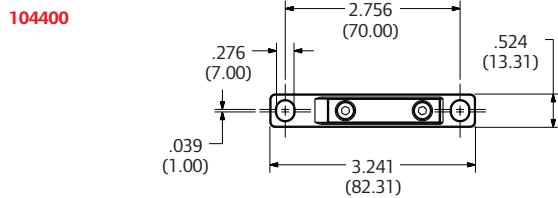
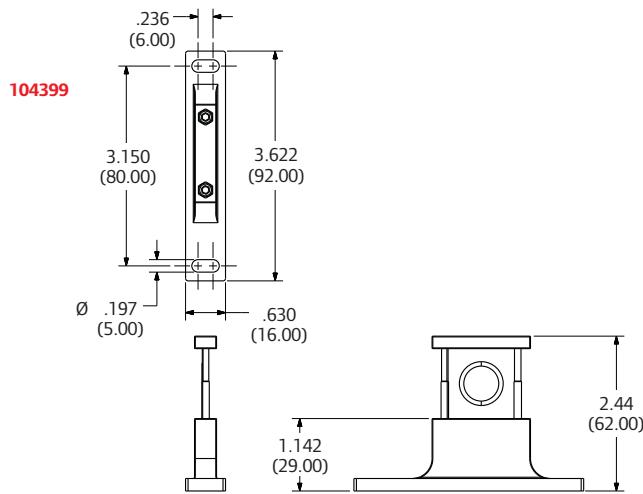
### T-bracket

T-brackets provide an excellent solution for wall-mounting your FRL unit. They can be used for single or combination configurations in the modular arrangement. T-type brackets give good wall-to-unit clearance for installing fittings or other connections. Kit includes bracket, modular clamp, and bolt(s).



Model number	Size	Material	Description
104399	1000 Series	Nylon	T-type wall mounts
104400	1500 Series	Nylon	
104401	2000 Series*	Aluminum	
104402	3000 Series	Aluminum	

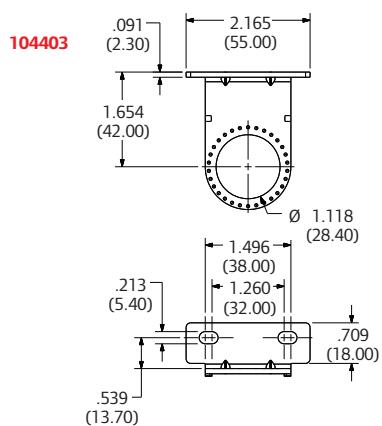
\* On 3/4" NPT 2000 Series, use 104402 bracket



## L-bracket

L-brackets are designed to allow the user to mount a regulator or piggyback unit to a wall or flat surface. A panel nut should be used to keep the unit in place. Panel nuts are included as standard equipment on all ARO-Flo regulators and piggybacks, and replacements can be ordered separately.

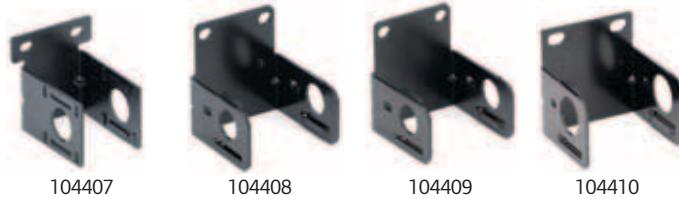
Model number	Size	Material	Description
104403	1000 Series	Steel	L-type wall bracket
104404	1500 Series		
104405	2000 Series		
104406	3000 Series		



## Accessories

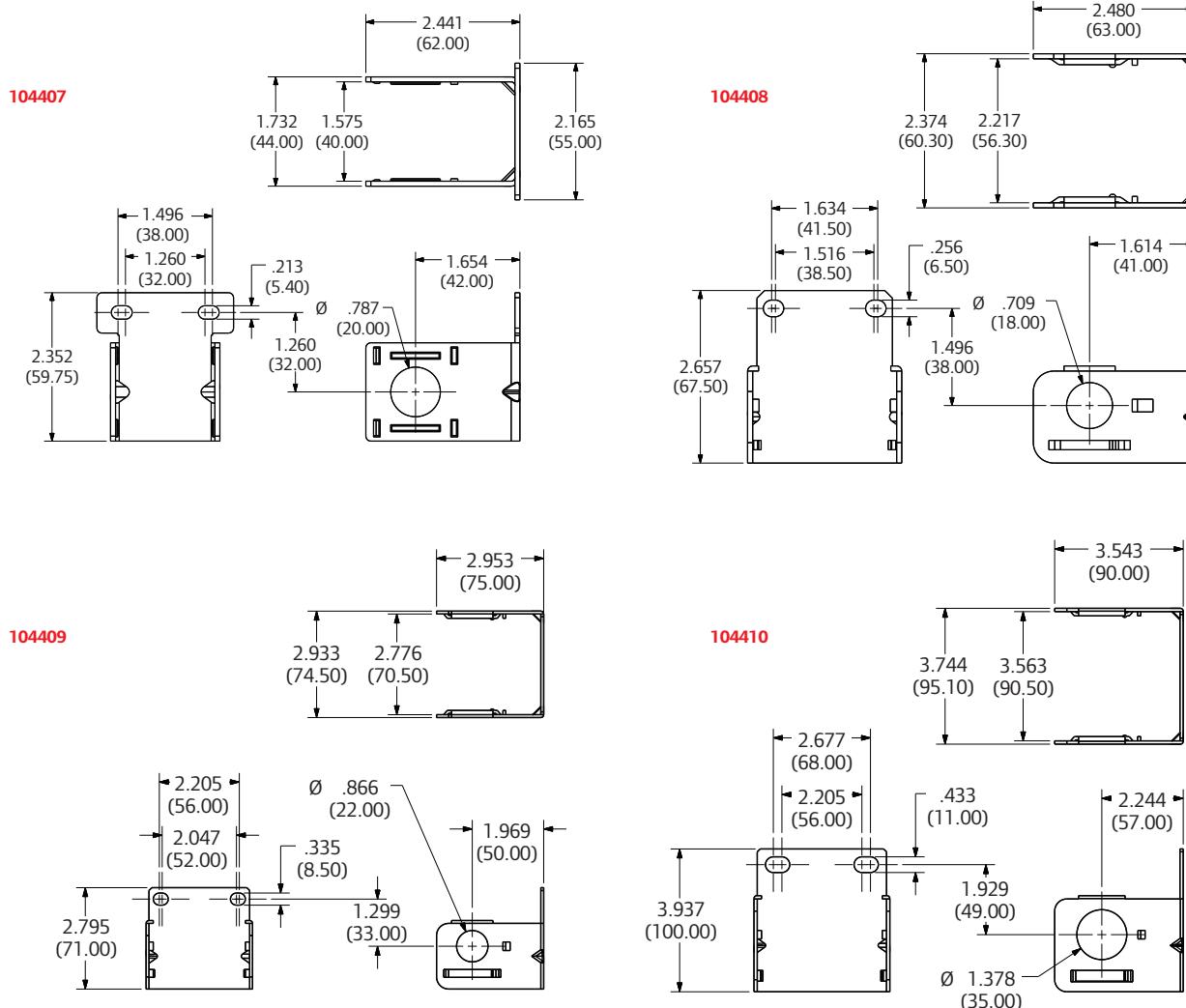
### C-bracket

C-brackets are designed to hold either a single filter or single lubricator unit. The bracket has two holes to allow for the unit to be bolted to a wall or other flat surface. Mounting hardware not included.



Model number	Size	Material	Description
104407	1000 Series	Steel	C-type wall bracket
104408	1500 Series		
104409*	2000 Series		
104410	3000 Series		

\* Does not fit 3/4" NPT filter, use 104410 bracket



### Modular threaded manifold block kit

Using the modular manifold block is an excellent way to provide circuit design flexibility. Normally installed downstream of the regulator, the manifold block allows clean, regulated air to be sent to signal or other equipment. The manifold blocks are offered in different port configurations to suit different application needs. Use modular clamps to attach to other components or threaded pipe. Order modular clamps separately.



104411-2-2



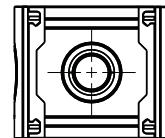
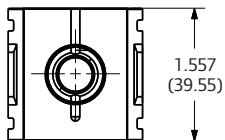
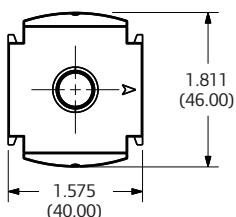
104412-3-1



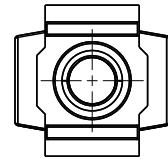
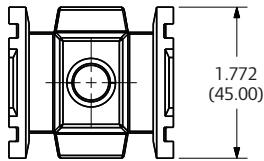
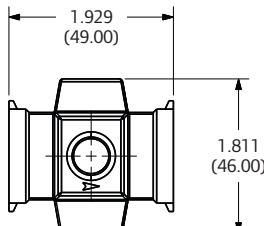
104413-3-2

Model number	Size	Material	Port size	Description	
104411-1-1	1000 Series	Body: aluminum	1/8" x 1/8"	Manifold block kit	
104411-2-2			1/4" x 1/4"		
104412-2-1	1500 Series		1/4" x 1/8"		
104412-2-2			1/4" x 1/4"		
104412-3-1			3/8" x 1/8"		
104412-3-2	2000 Series	Body: aluminum	3/8" x 1/4"	Manifold block kit	
104413-3-2			3/8" x 1/4"		
104413-3-3			3/8" x 3/8"		
104413-4-2	2000 Series	Body: aluminum	1/2" x 1/4"	Manifold block kit	
104413-4-3			1/2" x 3/8"		

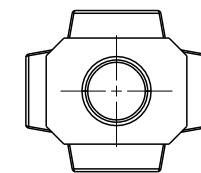
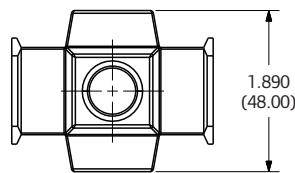
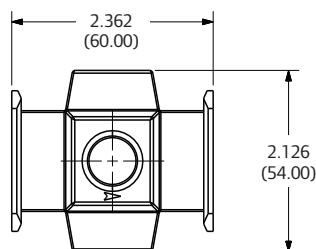
104411-X-X



104412-X-X



104413-X-X



## Accessories

### Modular threaded pipe adapter

Pipe adapter blocks allow single or multiple units to be plumbed to an air system in the modular arrangement. They allow for ease of service when removing a unit from the line, and can also allow for different pipe diameters to be used in the plumbing setup. Kit includes two pipe adapters. Order modular clamps separately.



104474-1



104475-2



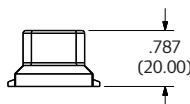
104398-3



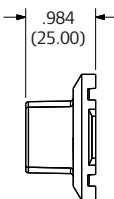
104476-5

Model number	Size	Material	Port size	Description	
104474-1	1000 Series	Body: aluminum	1/8" - NPT	Modular (threaded) pipe adapter	
104474-2			1/4" - NPT		
104474-A			1/8" - BSP		
104474-B			1/4" - BSP		
104475-2			1/4" - NPT		
104475-3			3/8" - NPT		
104475-B	1500 Series		1/4" - BSP		
104475-C			3/8" - BSP		
104398-3			3/8" - NPT		
104398-4			1/2" - NPT		
104398-C			3/8" - BSP		
104398-D			1/2" - BSP		
104476-5	2000 Series		3/4" - NPT		
104476-6			1" - NPT		
104476-E			3/4" - BSP		
104476-F			1" - BSP		

104474-X



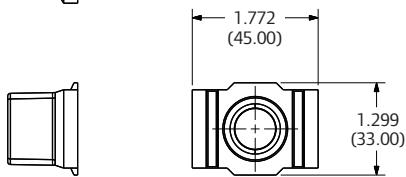
104475-X



104398-X



104476-X



## Pressure switch

The use of a pressure switch allows for the sensing of high- or low-pressure thresholds. The switch is designed to be used with the modular manifold block. The pressure switch is offered in 1/8" NPT.

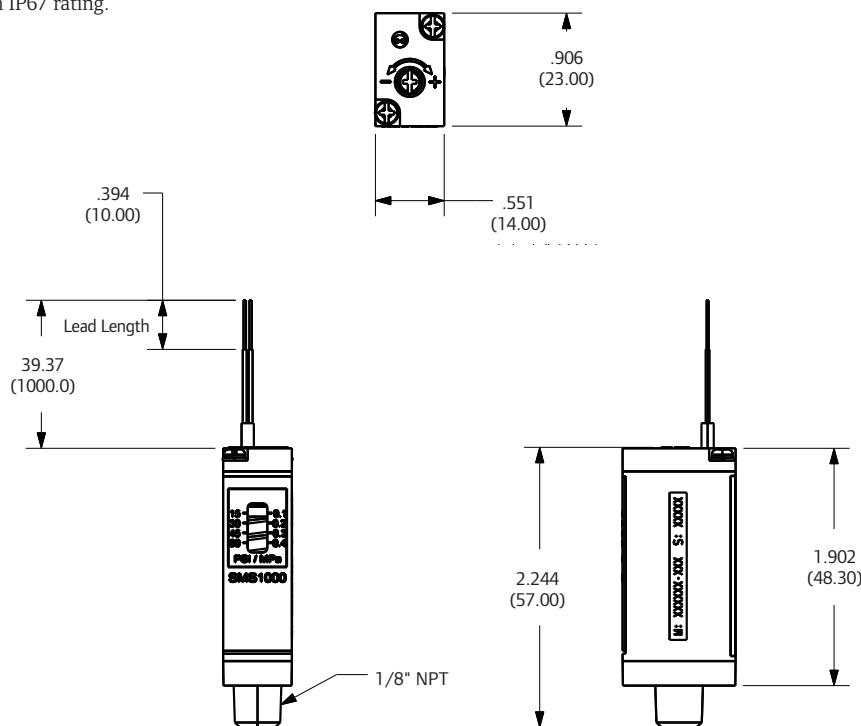
- Load voltage: DC 24
- Load current range: 5 ~ 40mA (DC 24V)
- Ambient and fluid temperature: -5° to 60°C (Non-freezing)
- Wiring: 2 wire
- Not N.E.M.A. rated

The switch complies with IEC (International Electrotechnical Commission) and has an IP67 rating.



104415

Model number	Port size	Material	Description
104415	1/8"	Bracket: zinc O-ring: nitrile Body: nylon	Pressure switch



## Accessories

### Soft start valve

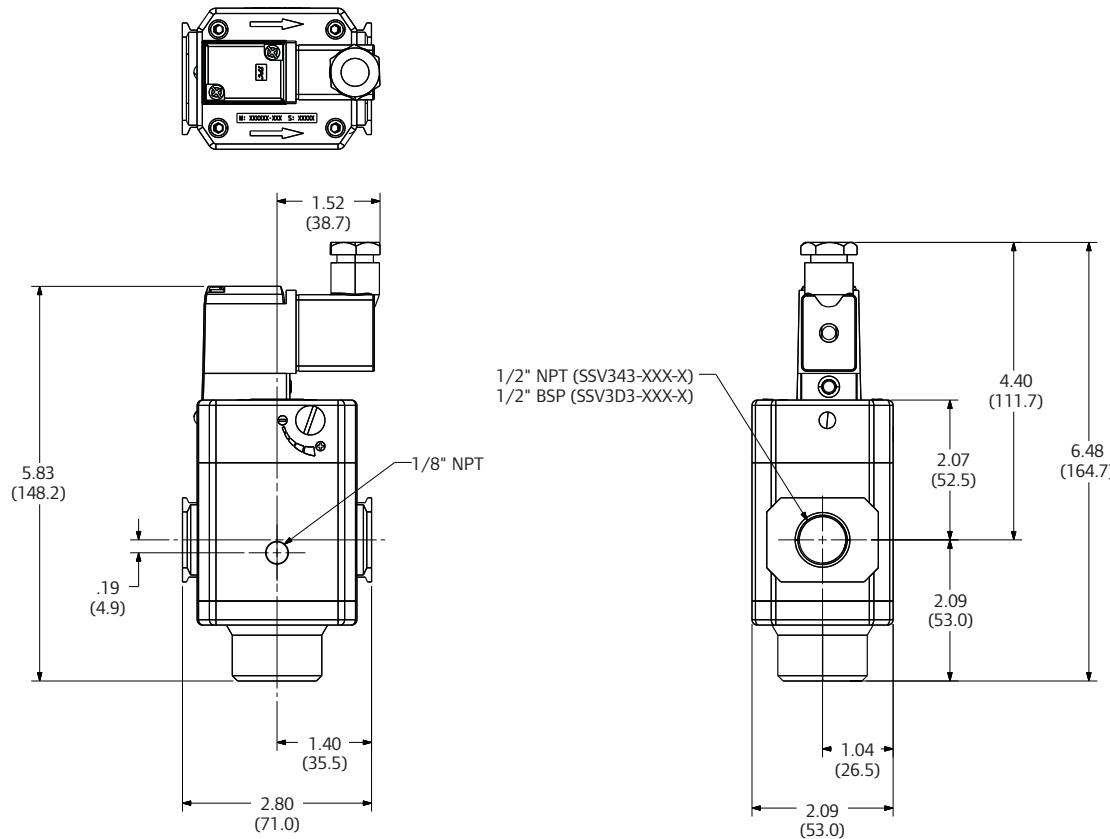
Machine system start-up and the related air surge can both damage and reduce the operating efficiency of its pneumatic components. Over time, the air surge on components takes an even heavier toll on the machine's overall productivity and on your maintenance schedule. The ARO Soft-Start Valve eliminates the surge at start-up to help protect your system.

- Unit does not have quick dump capabilities



Model number	Description
SSV343-024-D	1/2" NPT, 24 DC
SSV343-120-A	1/2" NPT, 120 AC
SSV3D3-024-D	1/2" BSP, 24 DC
SSV3D3-120-A	1/2" BSP, 120 AC

Technical data			
<b>Size</b>	2000 Series, 1/2" port size	<b>Voltage allowance</b>	-15% ~ +10%
<b>Operating pressure range</b>	44 – 130 psi (3 – 9 bar)	<b>Power consumption (AC) inrush</b>	5.6VA (50Hz), 5.0VA (60Hz)
<b>Gauge Port</b>	1/8"	<b>Power consumption (AC) holding</b>	3.3VA (50Hz), 2.3VA (60Hz)
<b>Max fluid and ambient temperature</b>	122F (50C)	<b>Power consumption (DC)</b>	1.8W / 2W (with lamp)
<b>Effective orifice size</b>	P->A = .098 sq in (63 mm <sup>2</sup> ), A->R = .068 sq in (44 mm <sup>2</sup> )	<b>Electrical connection</b>	Din connector
<b>Voltage options</b>	120AC, 24DC	<b>Manual override</b>	Locking



**Add-on gauges**

Model	Port	Range (psi)	Size	Case	Lens
104491	1/8"	0 - 45	1.5"	Plastic	Polycarbonate
104488	1/8"	0 - 45	1.5"	Steel	Glass
104498	1/8"	0 - 45	2"	Plastic	Polycarbonate
104494	1/8"	0 - 45	2"	Steel	Glass
104492	1/8"	0 - 75	1.5"	Plastic	Polycarbonate
104489	1/8"	0 - 75	1.5"	Steel	Glass
104499	1/8"	0 - 75	2"	Plastic	Polycarbonate
104495	1/8"	0 - 75	2"	Steel	Glass
104493	1/8"	0 - 160	1.5"	Plastic	Polycarbonate
104490	1/8"	0 - 160	1.5"	Steel	Glass
104500	1/8"	0 - 160	2"	Plastic	Polycarbonate
104496	1/8"	0 - 160	2"	Steel	Glass
104504	1/4"	0 - 160	2"	Plastic	Polycarbonate
104502	1/4"	0 - 160	2"	Steel	Glass
104501	1/8"	0 - 250	2"	Plastic	Polycarbonate
104497	1/8"	0 - 250	2"	Steel	Glass
104505	1/4"	0 - 250	2"	Plastic	Polycarbonate
104503	1/4"	0 - 250	2"	Steel	Glass



104494



104495



104502



104503



















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